

Technical Data Sheet



Hostacom PPH GF 50 EP SF H3

Polypropylene Homopolymer
LyondellBasell Industries
Engineering Plastics

Product Description

Hostacom PPH GF 50 EP SF H3 Black is a 50% glass fiber reinforced PP (coupled). It combines excellent stiffness properties with good dimensional stability and low creep under load at elevated temperatures.

This grade is delivered in black color version. Former sales name: Polyfort PPH GF50 EP SF H3)

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Glass Fiber, 50% Filler by Weight		
Features	• Chemically Coupled • Heat Stabilized	• High Flow • Homopolymer	• Low Emissions
Processing Method	• Injection Molding		
Resin ID (ISO 1043)	• PP-H 50 GF		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.33 g/cm ³	1.33 g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (230°C/2.16 kg)	11 cm ³ /10min	11 cm ³ /10min	ISO 1133
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	1.74E+6 psi	12000 MPa	ISO 527-1/1A/1
Tensile Stress (Break)	17400 psi	120 MPa	ISO 527-2/1A/5
Tensile Strain (Break)	2.5 %	2.5 %	ISO 527-2/1A/5
Flexural Modulus	1.81E+6 psi	12500 MPa	ISO 178
Flexural Stress ¹ (73°F (23°C))	29000 psi	200 MPa	ISO 178
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	5.2 ft·lb/in ²	11 kJ/m ²	
73°F (23°C)	4.8 ft·lb/in ²	10 kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F (-30°C)	31 ft·lb/in ²	65 kJ/m ²	
73°F (23°C)	26 ft·lb/in ²	55 kJ/m ²	
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Ball Indentation Hardness (H 358/30)	22200 psi	153 MPa	ISO 2039-1
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			
66 psi (0.45 MPa), Unannealed	320 °F	160 °C	ISO 75-2/Bf
264 psi (1.8 MPa), Unannealed	309 °F	154 °C	ISO 75-2/Af
Vicat Softening Temperature			
--	293 °F	145 °C	ISO 306/B50
--	327 °F	164 °C	ISO 306/A50
Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Surface Resistivity	> 1.0E+15 ohms	> 1.0E+15 ohms	IEC 60093
Volume Resistivity	> 1.0E+13 ohms·m	> 1.0E+13 ohms·m	IEC 62631-3-1
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 in (2.00 mm)	2.4 in/min	60 mm/min	ISO 3795
0.0787 in (2.00 mm)	2.4 in/min	60 mm/min	FMVSS 302
Flammability Classification			IEC 60695-11-10, -20
0.06 in (1.5 mm)	HB	HB	
0.12 in (3.0 mm)	HB	HB	

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Additional Information

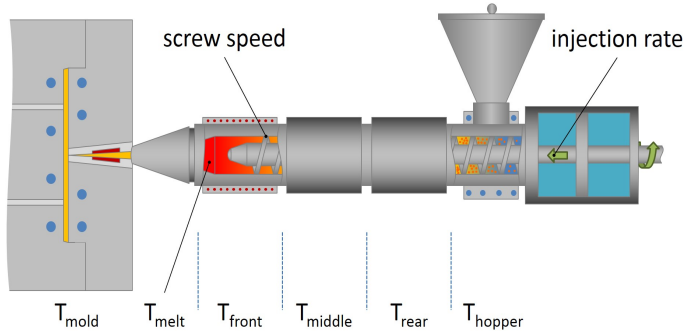
- 1.) Not for use in food contact applications
- 2.) Not for use in medical or pharmaceutical applications

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Processing (Melt) Temp	428 to 500 °F	220 to 260 °C
Mold Temperature	86 to 140 °F	30 to 60 °C
Injection Rate	Moderate-Fast	Moderate-Fast

Injection Notes

Polypropylene is not hygroscopic and generally does not require drying. As a good practice and to avoid residual humidity from transport or storage conditions, we recommend drying the material.

Ensure good mold venting

Injection molding parameters also influence emission properties, which are often required for automotive interior applications. Generally speaking, the emission, odor and fogging behavior of finished parts is improved by lowering the melt temperature, reducing residence time and avoiding high shear stress.

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Notes

¹ Type 1A

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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