

Technical Data Sheet

**Hostacom FPP 22T K1093 LE**

Polypropylene Homopolymer
LyondellBasell Industries
Engineering Plastics

Product Description

22% mineral filled PP homopolymer, heat stabilized
Former name: Polyfort FPP 22T K1093 REC

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Mineral, 22% Filler by Weight		
Features	• Heat Stabilized	• Homopolymer	• Low Emissions
Processing Method	• Injection Molding		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.05 g/cm ³	1.05 g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (230°C/2.16 kg)	18 cm ³ /10min	18 cm ³ /10min	ISO 1133
Water Absorption			ISO 62
Equilibrium, 73°F (23°C), 50% RH	0.10 %	0.10 %	
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	348000 psi	2400 MPa	ISO 527-1/1A/1
Tensile Stress (Yield)	4350 psi	30.0 MPa	ISO 527-2/1A/50
Tensile Strain (Yield)	5.0 %	5.0 %	ISO 527-2/1A/50
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	1.5 ft·lb/in ²	3.2 kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength 73°F (23°C)	17 ft·lb/in ²	35 kJ/m ²	ISO 179/1eU
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			
66 psi (0.45 MPa), Unannealed	248 °F	120 °C	ISO 75-2/Bf
264 psi (1.8 MPa), Unannealed	158 °F	70.0 °C	ISO 75-2/Af
Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Surface Resistivity	> 1.0E+15 ohms	> 1.0E+15 ohms	IEC 60093
Volume Resistivity	> 1.0E+13 ohms·m	> 1.0E+13 ohms·m	IEC 62631-3-1
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	ISO 3795
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	FMVSS 302
Flame Rating			UL 94
0.06 in (1.5 mm)	HB	HB	
0.12 in (3.0 mm)	HB	HB	
Glow Wire Flammability Index			IEC 60695-2-12
0.06 in (1.5 mm)	1340 °F	725 °C	
0.12 in (3.0 mm)	1340 °F	725 °C	
Glow Wire Ignition Temperature			IEC 60695-2-13
0.06 in (1.5 mm)	1380 °F	750 °C	
0.12 in (3.0 mm)	1380 °F	750 °C	

Additional Information

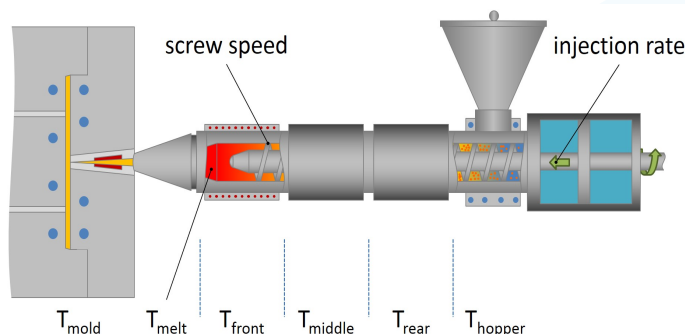
- 1.) Not for use in food contact applications
- 2.) Not for use in medical or pharmaceutical applications

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Processing (Melt) Temp	428 to 500 °F	220 to 260 °C
Mold Temperature	86 to 140 °F	30 to 60 °C

Injection Notes

Drying normally not necessary.

Injection molding parameters also influence emission properties, which are often required for automotive interior applications. Generally speaking, the emission, odor and fogging behavior of finished parts is improved by lowering the melt temperature, reducing residence time and avoiding high shear stress.

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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