

Technical Data Sheet

Hostacom ERC 1218N Natural

Polypropylene Compounds



Product Description

Hostacom ERC 1218N Natural is a 8% mineral filled, polypropylene copolymer for injection molding. It combines low density with excellent stiffness, scratch resistance, flowability, good impact and dimensional stability. It is typically used for molding of automotive interior trim parts.

Regulatory Status

For regulatory compliance information, see *Hostacom* ERC 1218N Natural [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	North America
Application	Automotive Parts; Interior Automotive Applications
Market	Automotive
Processing Method	Injection Molding

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	21	g/10 min	ASTM D1238
Density, (23 °C)	0.95	g/cm ³	ISO 1183-1
Mechanical			
Flexural Modulus, (23 °C)	2100	MPa	ISO 178
Tensile Stress at Yield, (23 °C)	27	MPa	ISO 527-1, -2
Impact			
Charpy Impact Strength - Notched			
(23 °C)	5	kJ/m ²	ISO 179
(-30 °C)	2.5	kJ/m ²	ISO 179
Thermal			
Deflection Temperature Under Load, (0.45 MPa, Unannealed)	105	°C	ISO 75B-1, -2
Additional Information			
Mold Shrinkage			ISO 294-4
Please contact LyondellBasell for shrinkage recommendations.			

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

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Recipient Tracking #:
Request #: 908461

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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Users should review the applicable Safety Data Sheet before handling the product.

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- (i) U.S. FDA Class I or II Medical Devices; Health Canada Class I, II or III Medical Devices; European Union Class I or II Medical Devices;
- (ii) film, overwrap and/or product packaging that is considered a part or component of one of the aforementioned medical devices;
- (iii) packaging in direct contact with a pharmaceutical active ingredient and/or dosage form that is intended for inhalation, injection, intravenous, nasal, ophthalmic (eye), digestive, or topical (skin) administration;
- (iv) tobacco related products and applications, electronic cigarettes and similar devices.
- (v) safety components in automotive applications, for example: air bags, air bag unit housings and covers, seat belt mechanisms, brake systems, pedals and pedal supports, steering systems.

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- (i) U.S. FDA Class III Medical Devices; Health Canada Class IV Medical Devices; European Class III Medical Devices;
- (ii) applications involving permanent implantation into the body;
- (iii) life-sustaining medical applications.

All references to U.S. FDA, Health Canada, and European Union regulations include another country's equivalent regulatory classification.

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