

Technical Data Sheet

Hifax TYC 1235X BLACK

Polypropylene Compounds



Product Description

Hifax TYC 1235X BLACK has a very high melt flow, very high flexural modulus, paintable, mineralfilled thermoplastic elastomeric olefin (TEO) resin has an excellent balance of properties and processability. It is typically used for multiple automotive exterior applications.

Regulatory Status

For regulatory compliance information, see *Hifax* TYC 1235X BLACK [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	North America
Application	Body Panels; Exterior Automotive Applications
Market	Automotive
Processing Method	Injection Molding
Attribute	Good Dimensional Stability; Good Impact Resistance; Good Moldability; High Flow; High Stiffness; Low Shrinkage; Paintable

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	30	g/10 min	ASTM D1238
Density, (23 °C, Method A)	1.07	g/cm ³	ISO 1183-1
Mechanical			
Flexural Modulus, (23 °C)	2800	MPa	ISO 178
Tensile Stress at Yield, (23 °C)	23	MPa	ISO 527-1, -2
Impact			
Multi-axial Impact Strength, (-10 °C, 2.2 m/s, 3.2 mm plaque)	22	J	ASTM D3763
Additional Information			
Mold Shrinkage			ISO 294-4
Please contact LyondellBasell for shrinkage recommendations.			

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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- (ii) film, overwrap and/or product packaging that is considered a part or component of one of the aforementioned medical devices;
- (iii) packaging in direct contact with a pharmaceutical active ingredient and/or dosage form that is intended for inhalation, injection, intravenous, nasal, ophthalmic (eye), digestive, or topical (skin) administration;
- (iv) tobacco related products and applications, electronic cigarettes and similar devices.
- (v) safety components in automotive applications, for example: air bags, air bag unit housings and covers, seat belt mechanisms, brake systems, pedals and pedal supports, steering systems.

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- (ii) applications involving permanent implantation into the body;
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