

Technical Data Sheet

Hifax TYC 1168X BLK

Polypropylene Compounds



Product Description

Hifax TYC 1168X BLK very high melt flow for easy and fast molding and has low density, which reduces part weight and improves paint adhesion. Good stiffness and excellent cold temperature impact. It is typically used for fully painted exterior trim and fascia applications.

Regulatory Status

For regulatory compliance information, see *Hifax* TYC 1168X BLK [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	North America
Application	Automotive Parts; Bumpers; Exterior Automotive Applications
Market	Automotive
Processing Method	Injection Molding
Attribute	Good Dimensional Stability; Good Flow; Good Impact Resistance; Good Moldability; High Stiffness; Low Shrinkage; Low Temperature Impact Resistance; Paintable

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	35	g/10 min	ASTM D1238
Density, (23 °C, Method A)	0.98	g/cm ³	ISO 1183-1
Mechanical			
Flexural Modulus, (23 °C)	1600	MPa	ISO 178
Tensile Stress at Yield, (23 °C)	18	MPa	ISO 527-1, -2
Impact			
Charpy Impact Strength - Notched			
(23 °C)	54	kJ/m ²	ISO 179
(-30 °C)	5.1	kJ/m ²	ISO 179
Multi-axial Impact Strength			
(-30 °C, 2.2 m/s, 3.2 mm plaque)	22	J	ASTM D3763
Failure Mode Ductile.			
(-40°C, 2.2 m/s, 3.2 mm plaque)	24	J	ASTM D3763
Failure Mode Ductile.			
Additional Information			
Mold Shrinkage			ISO 294-4
Please contact LyondellBasell for shrinkage recommendations.			

Notes

These are typical property values not to be construed as specification limits.

LyondellBasell
Technical Data Sheet
Date: 7/25/2017

Page 1 of 3

Hifax TYC 1168X BLK
Recipient Tracking #:
Request #: 909046

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

© LyondellBasell Industries Holdings, B.V. 2017

Disclaimer

Before using a product sold by a company of the LyondellBasell family of companies, users should make their own independent determination that the product is suitable for the intended use and can be used safely and legally.

SELLER MAKES NO WARRANTY; EXPRESS OR IMPLIED (INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY WARRANTY) OTHER THAN AS SEPARATELY AGREED TO BY THE PARTIES IN A CONTRACT.

Users should review the applicable Safety Data Sheet before handling the product.

This product(s) may not be used in the manufacture of any of the following, without prior written approval by Seller for each specific product and application:

- (i) U.S. FDA Class I or II Medical Devices; Health Canada Class I, II or III Medical Devices; European Union Class I or II Medical Devices;
- (ii) film, overwrap and/or product packaging that is considered a part or component of one of the aforementioned medical devices;
- (iii) packaging in direct contact with a pharmaceutical active ingredient and/or dosage form that is intended for inhalation, injection, intravenous, nasal, ophthalmic (eye), digestive, or topical (skin) administration;
- (iv) tobacco related products and applications, electronic cigarettes and similar devices.
- (v) safety components in automotive applications, for example: air bags, air bag unit housings and covers, seat belt mechanisms, brake systems, pedals and pedal supports, steering systems.

The product(s) may not be used in:

- (i) U.S. FDA Class III Medical Devices; Health Canada Class IV Medical Devices; European Class III Medical Devices;
- (ii) applications involving permanent implantation into the body;
- (iii) life-sustaining medical applications.

All references to U.S. FDA, Health Canada, and European Union regulations include another country's equivalent regulatory classification.

In addition to the above, LyondellBasell may further prohibit or restrict the use of its products in certain applications. For further information, please contact a LyondellBasell representative.

Trademarks

Adflex, Adstif, Adsyl, Akoafloor, Akoalit, Alastian, Alathon, Alkylate, Amazing Chemistry, Aquamarine, Aquathene, Avant, Catalloy, Clyrell, CRP, Crystex, Dexflex, Duopac, Duoprime, Explore & Experiment, Filmex, Flexathene, Fueling the power to win, Glacido, Hifax, Hiflex, Histif, Hostacom, Hostalen, Hyperzone, Ideal, Indure, Integrate, Koattro, LIPP, Lucalen, Luflexen, Lupolen, Luposim, Lupostress, Lupotech, Metocene, Microthene, Moplen, MPDIOL, Nerolex, Nexprene, Petrothene, Plexar, Polymeg, Pristene, Prodflex, Pro-fax, Punctilious, Purell, Refax, SAA100, SAA101, Sequel, Softell, Spherilene, Spheripol, Spherizone, Starflex, Stretchene, Superflex, TBAC, Tebol, T-Hydro, Toppyl, Trans4m, Tufflo, Ultrathene, Vacido and Valtec are trademarks owned and/or used by the LyondellBasell family of companies.

Adsyl, Akoafloor, Akoalit, Alastian, Alathon, Aquamarine, Avant, CRP, Crystex, Dexflex, Duopac, Duoprime, Explore & Experiment, Filmex, Flexathene, Hifax, Hostacom, Hostalen, Ideal, Integrate, Koattro, Lucalen, Lupolen, Metocene, Microthene, Moplen, MPDIOL, Nexprene, Petrothene, Plexar, Polymeg, Pristene, Pro-fax, Punctilious, Purell, Sequel, Softell, Spheripol, Spherizone, Starflex, Tebol, T-Hydro, Toppyl, Tufflo and Ultrathene are registered in the U.S. Patent and Trademark Office.