

Technical Data Sheet

**Glastic 1412**

Thermoset Polyester
LyondellBasell Industries
Engineering Plastics

Product Description

Grade 1412 is one of the most versatile and universal molding materials available anywhere. Flame and track resistant, low shrink for close dimensional control and surface smoothness, high physical properties. Developed for injection molding but also suitable for compression or transfer applications. Glastic's highest temperature material, Grade 1412 is truly a premium material at a reasonable cost. Grade 1412 is approved for Mil specifications MAI-30, MAI-60 and MAT-30.

General

Material Status	• Commercial: Active		
Availability	• North America		
Filler / Reinforcement	• Glass Fiber		
Features	• Electrically Insulating • Flame Retardant	• Good Electrical Properties • Low Shrinkage	• Tracking Resistant
Uses	• Appliance Components • Automotive Applications	• Electrical Housing • Electrical/Electronic Applications	
Appearance	• Black • Colors Available	• Red • Tan	• White
Forms	• BMC - Bulk Molding Compound		
Processing Method	• Compression Molding	• Injection Molding	

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.78	1.77 g/cm ³	ASTM D792
Water Absorption (24 hr)	0.16 %	0.16 %	ASTM D570
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus (Compression Molded)	1.80E+6 psi	12400 MPa	ASTM D638
Tensile Strength (Yield, Compression Molded)	6470 psi	44.6 MPa	ASTM D638
Flexural Modulus (Compression Molded)	1.90E+6 psi	13100 MPa	ASTM D790
Flexural Strength (Compression Molded)	24100 psi	166 MPa	ASTM D790
Compressive Strength	25800 psi	178 MPa	ASTM D695
Shear Strength	9320 psi	64.3 MPa	ASTM D732
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (Compression Molded)	8.7 ft-lb/in	470 J/m	ASTM D256
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
RTI Elec	320 °F	160 °C	UL 746B
RTI Str	320 °F	160 °C	UL 746B
Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Surface Resistivity	• 6.8E+14 ohms • 2.0E+13	• 6.8E+14 ohms • 2.0E+13	ASTM D257
Dielectric Strength (Method A (Short-Time))	490 V/mil	19 kV/mm	ASTM D149
Dielectric Constant			ASTM D150
60 Hz	• 5.30 • 5.70	• 5.30 • 5.70	
1 MHz	4.30	4.30	
Dissipation Factor			ASTM D150
60 Hz	• 0.018 • 0.039	• 0.018 • 0.039	
1 MHz	• 0.023 • 0.15	• 0.023 • 0.15	
Arc Resistance	192 sec	192 sec	ASTM D495
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating	V-0	V-0	UL 94

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Additional Information

Permittivity, ASTM D150, 60 Hz, Condition A: 5.3
Permittivity, ASTM D150, 60 Hz, Condition D: 5.7
Permittivity, ASTM D150, 1 MHz, Condition A: 4.3
Permittivity, ASTM D150, 1 MHz, Condition D: 4.3
Insulation Resistance, ASTM D257, Condition A: 68.2 Ohm x 10e13
Insulation Resistance, ASTM D257, Condition C: 2.0 Ohm x 10e13
Track Resistance, ASTM D2303: 1500 minutes
Dissipation Factor, ASTM D150, 60 Hz, Condition A: 0.018
Dissipation Factor, ASTM D150, 60 Hz, Condition D: 0.039
Dissipation Factor, ASTM D150, 1 MHz, Condition A: 0.023
Dissipation Factor, ASTM D150, 1 MHz, Condition D: 0.152

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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