

Technical Data Sheet

**Gapex Ht RNP43MU04AL**

Polyamide + PP
LyondellBasell Industries
Engineering Plastics

General			
Material Status	• Commercial: Active		
Availability	• Latin America • North America		
Filler / Reinforcement	• Glass Fiber, 43% Filler by Weight		
Features	• High Heat Resistance		
Forms	• Pellets		
Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.38	1.38 g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (275°C/5.0 kg)	8.4 g/10 min	8.4 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield, 73°F (23°C))	20700 psi	143 MPa	ASTM D638
Tensile Elongation (Break, 73°F (23°C))	7.5 %	7.5 %	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : 73°F (23°C)	137000 psi	945 MPa	
Tangent : 73°F (23°C)	143000 psi	986 MPa	
Flexural Strength (Yield, 73°F (23°C))	29500 psi	203 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	2.0 ft-lb/in	110 J/m	ASTM D256
Unnotched Izod Impact (73°F (23°C))	13 ft-lb/in	710 J/m	ASTM D4812
Gardner Impact	4.60 in-lb	0.520 J	ASTM D5420
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed	495 °F	257 °C	
264 psi (1.8 MPa), Unannealed	467 °F	242 °C	
Additional Information			
Filler Content, ASTM D2584: 42.6%			

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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