

Technical Data Sheet

**Gapex Ht RNP33**

Polyamide + PP

LyondellBasell Industries

Engineering Plastics

General

Material Status	• Commercial: Active
Availability	• Latin America • North America
Filler / Reinforcement	• Glass Fiber, 33% Filler by Weight
Forms	• Pellets
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.25	1.25 g/cm ³	ASTM D792
Water Absorption (24 hr)	0.40 %	0.40 %	ASTM D570
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	18200 psi	125 MPa	ASTM D638
Tensile Elongation (Break)	5.0 %	5.0 %	ASTM D638
Flexural Modulus	1.10E+6 psi	7580 MPa	ASTM D790
Flexural Strength (Yield)	27600 psi	190 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	2.3 ft-lb/in	120 J/m	ASTM D256
Unnotched Izod Impact (73°F (23°C))	15 ft-lb/in	800 J/m	ASTM D4812
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed	410 °F	210 °C	
264 psi (1.8 MPa), Unannealed	380 °F	193 °C	

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	200 °F	93 °C
Drying Time	6.0 hr	6.0 hr
Suggested Max Moisture	0.10 %	0.10 %
Rear Temperature	550 to 565 °F	288 to 296 °C
Middle Temperature	550 to 565 °F	288 to 296 °C
Front Temperature	555 to 565 °F	291 to 296 °C
Nozzle Temperature	565 to 575 °F	296 to 302 °C
Mold Temperature	180 to 220 °F	82 to 104 °C
Back Pressure	50.0 to 100 psi	0.345 to 0.689 MPa

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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