

Technical Data Sheet

**Fiberfil PP-61/TC/20**

Polypropylene Copolymer
LyondellBasell Industries
Engineering Plastics

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Talc, 20% Filler by Weight
Features	• Copolymer
Forms	• Pellets

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.04	1.04 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	15 to 20 g/10 min	15 to 20 g/10 min	ASTM D1238
Water Absorption (24 hr)	0.020 %	0.020 %	ASTM D570
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus (73°F (23°C))	275000 psi	1900 MPa	ASTM D638
Tensile Strength (73°F (23°C))	3400 psi	23.4 MPa	ASTM D638
Tensile Elongation (Yield, 73°F (23°C))	25 %	25 %	ASTM D638
Flexural Modulus - Tangent (73°F (23°C))	246000 psi	1700 MPa	ASTM D790
Flexural Strength (73°F (23°C))	4900 psi	33.8 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.125 in (3.18 mm)	1.8 ft-lb/in	96 J/m	ASTM D256
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-Scale)	80 to 90	80 to 90	ASTM D785
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 66 psi (0.45 MPa), Unannealed	165 °F	73.9 °C	ASTM D648
264 psi (1.8 MPa), Unannealed	150 °F	65.6 °C	

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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