

Technical Data Sheet

**Fiberfil PP-61/CC/20**

Polypropylene Copolymer
LyondellBasell Industries
Engineering Plastics

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Calcium Carbonate, 20% Filler by Weight
Features	• Copolymer
Forms	• Pellets

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.07	1.07 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	10 to 15 g/10 min	10 to 15 g/10 min	ASTM D1238
Water Absorption (24 hr)	0.10 %	0.10 %	ASTM D570
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus (73°F (23°C))	240000 psi	1650 MPa	ASTM D638
Tensile Strength (73°F (23°C))	3400 psi	23.4 MPa	ASTM D638
Tensile Elongation (Break, 73°F (23°C))	50 %	50 %	ASTM D638
Flexural Modulus - Tangent (73°F (23°C))	220000 psi	1520 MPa	ASTM D790
Flexural Strength (73°F (23°C))	4200 psi	29.0 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.125 in (3.18 mm)	0.90 ft-lb/in	48 J/m	ASTM D256
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-Scale)	75 to 85	75 to 85	ASTM D785
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed	215 °F	102 °C	
264 psi (1.8 MPa), Unannealed	140 °F	60.0 °C	

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	170 °F	77 °C
Drying Time	2.0 hr	2.0 hr
Suggested Max Moisture	0.20 %	0.20 %
Rear Temperature	390 to 410 °F	199 to 210 °C
Middle Temperature	400 to 440 °F	204 to 227 °C
Front Temperature	360 to 390 °F	182 to 199 °C
Nozzle Temperature	360 to 380 °F	182 to 193 °C
Processing (Melt) Temp	390 to 450 °F	199 to 232 °C
Mold Temperature	90 to 160 °F	32 to 71 °C
Injection Rate	Moderate-Fast	Moderate-Fast
Back Pressure	0.00 to 100 psi	0.00 to 0.689 MPa

Injection Notes

Screw speed: Medium to Fast

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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