

Technical Data Sheet

**Fiberfil J-61/20/E**

Polypropylene Copolymer
LyondellBasell Industries
Engineering Plastics

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight
Features	• Chemically Coupled • Copolymer
Forms	• Pellets

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.03	1.03 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	8.0 g/10 min	8.0 g/10 min	ASTM D1238
Water Absorption (24 hr)	0.020 %	0.020 %	ASTM D570
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus (73°F (23°C))	470000 psi	3240 MPa	ASTM D638
Tensile Strength (73°F (23°C))	7000 psi	48.3 MPa	ASTM D638
Tensile Elongation (Yield, 73°F (23°C))	4.0 %	4.0 %	ASTM D638
Flexural Modulus - Tangent (73°F (23°C))	450000 psi	3100 MPa	ASTM D790
Flexural Strength (73°F (23°C))	9500 psi	65.5 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.125 in (3.18 mm)	1.8 ft-lb/in	96 J/m	ASTM D256
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-Scale)	105	105	ASTM D785
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 66 psi (0.45 MPa), Unannealed	285 °F	141 °C	ASTM D648
264 psi (1.8 MPa), Unannealed	275 °F	135 °C	

Additional Information

Rockwell Hardness, ASTM D785, R-Scale: 100 to 110

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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