

Technical Data Sheet

**Ferro Pp TPP4C20HB**

Polypropylene Copolymer
LyondellBasell Industries
Engineering Plastics

Product Description

TPP4C20HB is a 20% Talc-Filled Polypropylene Copolymer

General

Material Status	• Commercial: Active
Availability	• North America
Appearance	• Natural Color
Forms	• Pellets
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Melt Mass-Flow Rate (MFR)	20 g/10 min	20 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	3180 psi	21.9 MPa	ASTM D638
Flexural Modulus - Tangent	272000 psi	1880 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	4.2 ft·lb/in	220 J/m	ASTM D256
Gardner Impact	210 in·lb	23.7 J	ASTM D5420

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Processing (Melt) Temp	428 to 500 °F	220 to 260 °C
Mold Temperature	86 to 140 °F	30 to 60 °C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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