

## Technical Data Sheet

**Ferro Pp TPP25AN96GY**

Polypropylene Copolymer  
LyondellBasell Industries  
Engineering Plastics

**General**

|                        |                              |                 |
|------------------------|------------------------------|-----------------|
| Material Status        | • Commercial: Active         |                 |
| Availability           | • Latin America              | • North America |
| Filler / Reinforcement | • Talc, 25% Filler by Weight |                 |
| Additive               | • UV Stabilizer              |                 |
| Features               | • Copolymer                  |                 |
| Forms                  | • Pellets                    |                 |
| Processing Method      | • Injection Molding          |                 |

| Physical                                  | Nominal Value (English) | Nominal Value (SI)     | Test Method |
|-------------------------------------------|-------------------------|------------------------|-------------|
| Density / Specific Gravity                | 1.08                    | 1.08 g/cm <sup>3</sup> | ASTM D792   |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) | 13 g/10 min             | 13 g/10 min            | ASTM D1238  |
| Mechanical                                | Nominal Value (English) | Nominal Value (SI)     | Test Method |
| Tensile Strength (Yield, 73°F (23°C))     | 3500 psi                | 24.1 MPa               | ASTM D638   |
| Tensile Elongation (Break, 73°F (23°C))   | 15 %                    | 15 %                   | ASTM D638   |
| Flexural Modulus                          |                         |                        | ASTM D790   |
| 1% Secant : 73°F (23°C)                   | 225000 psi              | 1550 MPa               |             |
| Tangent : 73°F (23°C)                     | 265000 psi              | 1830 MPa               |             |
| Flexural Strength (Yield, 73°F (23°C))    | 7100 psi                | 49.0 MPa               | ASTM D790   |
| Impact                                    | Nominal Value (English) | Nominal Value (SI)     | Test Method |
| Notched Izod Impact (73°F (23°C))         | 1.0 ft·lb/in            | 53 J/m                 | ASTM D256   |
| Unnotched Izod Impact (73°F (23°C))       | 7.0 ft·lb/in            | 370 J/m                | ASTM D4812  |
| Gardner Impact                            | 12.0 in·lb              | 1.36 J                 | ASTM D5420  |
| Thermal                                   | Nominal Value (English) | Nominal Value (SI)     | Test Method |
| Deflection Temperature Under Load         |                         |                        | ASTM D648   |
| 66 psi (0.45 MPa), Unannealed             | 260 °F                  | 127 °C                 |             |
| 264 psi (1.8 MPa), Unannealed             | 140 °F                  | 60.0 °C                |             |

**Additional Information**

Filler Content, ASTM D2584: 24.5%

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| Injection              | Nominal Value (English) | Nominal Value (SI) |
|------------------------|-------------------------|--------------------|
| Drying Temperature     | 176 °F                  | 80 °C              |
| Drying Time            | 2.0 to 3.0 hr           | 2.0 to 3.0 hr      |
| Processing (Melt) Temp | 428 to 500 °F           | 220 to 260 °C      |
| Mold Temperature       | 86 to 140 °F            | 30 to 60 °C        |

## Notes

These are typical property values not to be construed as specification limits.

## Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

## Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

## Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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