

## Technical Data Sheet

**Ferro Pp TPP20AC05NA**

Polypropylene Homopolymer  
LyondellBasell Industries  
Engineering Plastics

| General                                   |                              |                        |             |
|-------------------------------------------|------------------------------|------------------------|-------------|
| Material Status                           | • Commercial: Active         |                        |             |
| Availability                              | • Latin America              | • North America        |             |
| Filler / Reinforcement                    | • Talc, 20% Filler by Weight |                        |             |
| Features                                  | • Homopolymer                |                        |             |
| Appearance                                | • Natural Color              |                        |             |
| Forms                                     | • Pellets                    |                        |             |
| Processing Method                         | • Injection Molding          |                        |             |
| Physical                                  | Nominal Value (English)      | Nominal Value (SI)     | Test Method |
| Density / Specific Gravity                | 1.06                         | 1.06 g/cm <sup>3</sup> | ASTM D792   |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) | 6.5 g/10 min                 | 6.5 g/10 min           | ASTM D1238  |
| Mechanical                                | Nominal Value (English)      | Nominal Value (SI)     | Test Method |
| Tensile Strength (73°F (23°C))            | 4800 psi                     | 33.1 MPa               | ASTM D638   |
| Tensile Elongation (Break, 73°F (23°C))   | 20 %                         | 20 %                   | ASTM D638   |
| Flexural Modulus                          |                              |                        | ASTM D790   |
| 1% Secant : 73°F (23°C)                   | 335000 psi                   | 2310 MPa               |             |
| Tangent : 73°F (23°C)                     | 385000 psi                   | 2650 MPa               |             |
| Flexural Strength (73°F (23°C))           | 7700 psi                     | 53.1 MPa               | ASTM D790   |
| Impact                                    | Nominal Value (English)      | Nominal Value (SI)     | Test Method |
| Notched Izod Impact (73°F (23°C))         | 0.70 ft·lb/in                | 37 J/m                 | ASTM D256   |
| Unnotched Izod Impact (73°F (23°C))       | 8.8 ft·lb/in                 | 470 J/m                | ASTM D4812  |
| Gardner Impact (73°F (23°C))              | 6.00 in·lb                   | 0.678 J                | ASTM D5420  |
| Thermal                                   | Nominal Value (English)      | Nominal Value (SI)     | Test Method |
| Deflection Temperature Under Load         |                              |                        | ASTM D648   |
| 66 psi (0.45 MPa), Unannealed             | 255 °F                       | 124 °C                 |             |
| 264 psi (1.8 MPa), Unannealed             | 160 °F                       | 71.1 °C                |             |

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| Injection              | Nominal Value (English) | Nominal Value (SI) |
|------------------------|-------------------------|--------------------|
| Drying Temperature     | 176 °F                  | 80 °C              |
| Drying Time            | 2.0 to 3.0 hr           | 2.0 to 3.0 hr      |
| Processing (Melt) Temp | 428 to 500 °F           | 220 to 260 °C      |
| Mold Temperature       | 86 to 140 °F            | 30 to 60 °C        |

### Notes

These are typical property values not to be construed as specification limits.

### Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

### Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

### Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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