

Technical Data Sheet

**Ferro Pp LPP40BI04BK**

Polypropylene Copolymer
LyondellBasell Industries
Engineering Plastics

General			
Material Status	• Commercial: Active		
Availability	• Latin America • North America		
Filler / Reinforcement	• Calcium Carbonate, 40% Filler by Weight		
Features	• Copolymer		
Forms	• Pellets		
Processing Method	• Injection Molding		
Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.26	1.26 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	1.5 g/10 min	1.5 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield, 73°F (23°C))	3400 psi	23.4 MPa	ASTM D638
Tensile Elongation (Break, 73°F (23°C))	180 %	180 %	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : 73°F (23°C)	252000 psi	1740 MPa	
Tangent : 73°F (23°C)	284000 psi	1960 MPa	
Flexural Strength (Yield, 73°F (23°C))	5000 psi	34.5 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	2.3 ft·lb/in	120 J/m	ASTM D256
Unnotched Izod Impact (73°F (23°C))	No Break	No Break	ASTM D4812
Gardner Impact	220 in·lb	24.9 J	ASTM D5420
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed	220 °F	104 °C	
264 psi (1.8 MPa), Unannealed	140 °F	60.0 °C	
Additional Information			
Filler Content, ASTM D2584: 40%			

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Processing (Melt) Temp	428 to 500 °F	220 to 260 °C
Mold Temperature	86 to 140 °F	30 to 60 °C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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