

Technical Data Sheet

**Ferro Pp LPP20BN44HB ALMOND**

Polypropylene Copolymer
LyondellBasell Industries
Engineering Plastics

General

Material Status	• Commercial: Active
Availability	• Latin America • North America
Filler / Reinforcement	• Calcium Carbonate, 22% Filler by Weight
Features	• Copolymer
Appearance	• Almond
Forms	• Pellets
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.06	1.06 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	17 g/10 min	17 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (73°F (23°C))	3400 psi	23.4 MPa	ASTM D638
Tensile Elongation (Break, 73°F (23°C))	65 %	65 %	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : 73°F (23°C)	206000 psi	1420 MPa	
Tangent : 73°F (23°C)	241000 psi	1660 MPa	
Flexural Strength (73°F (23°C))	5300 psi	36.5 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	1.4 ft·lb/in	75 J/m	ASTM D256
Unnotched Izod Impact (73°F (23°C))	25 ft·lb/in	1300 J/m	ASTM D4812
Gardner Impact (73°F (23°C))	238 in·lb	26.9 J	ASTM D5420
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed	211 °F	99.4 °C	
264 psi (1.8 MPa), Unannealed	135 °F	57.2 °C	

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Processing (Melt) Temp	428 to 500 °F	220 to 260 °C
Mold Temperature	86 to 140 °F	30 to 60 °C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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