

Technical Data Sheet

**Ferrex GPP30CC65HB BLACK**

Polypropylene Homopolymer
LyondellBasell Industries
Engineering Plastics

General

Material Status	• Commercial: Active	
Availability	• Latin America	• North America
Filler / Reinforcement	• Calcium Carbonate, 31% Filler by Weight	
Features	• High Gloss	• Homopolymer
Appearance	• Black	
Forms	• Pellets	
Processing Method	• Injection Molding	

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.16	1.16 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	13 g/10 min	13 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (73°F (23°C))	4000 psi	27.6 MPa	ASTM D638
Tensile Elongation (Break, 73°F (23°C))	35 %	35 %	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : 73°F (23°C)	296000 psi	2040 MPa	
Tangent : 73°F (23°C)	379000 psi	2610 MPa	
Flexural Strength (73°F (23°C))	6700 psi	46.2 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	1.0 ft·lb/in	53 J/m	ASTM D256
Unnotched Izod Impact (73°F (23°C))	19 ft·lb/in	990 J/m	ASTM D4812
Gardner Impact (73°F (23°C))	105 in·lb	11.9 J	ASTM D5420
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed	215 °F	102 °C	
264 psi (1.8 MPa), Unannealed	130 °F	54.4 °C	

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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