

Technical Data Sheet

**Ferrex GPP20CG42HB BLUE**

Polypropylene Homopolymer
LyondellBasell Industries
Engineering Plastics

General

Material Status	• Commercial: Active	
Availability	• Latin America	• North America
Filler / Reinforcement	• Calcium Carbonate, 22% Filler by Weight	
Features	• High Gloss	• Homopolymer
Appearance	• Blue	
Forms	• Pellets	
Processing Method	• Injection Molding	

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.07	1.07 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	14 g/10 min	14 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (73°F (23°C))	4200 psi	29.0 MPa	ASTM D638
Tensile Elongation (Break, 73°F (23°C))	20 %	20 %	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : 73°F (23°C)	285000 psi	1970 MPa	
Tangent : 73°F (23°C)	310000 psi	2140 MPa	
Flexural Strength (73°F (23°C))	7100 psi	49.0 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	0.70 ft·lb/in	37 J/m	ASTM D256
Unnotched Izod Impact (73°F (23°C))	12 ft·lb/in	640 J/m	ASTM D4812
Gardner Impact (73°F (23°C))	35.0 in·lb	3.95 J	ASTM D5420
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed	240 °F	116 °C	
264 psi (1.8 MPa), Unannealed	145 °F	62.8 °C	

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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