

Technical Data Sheet

**Ecolent GPC**

Polycarbonate
LyondellBasell Industries
Engineering Plastics

Product Description

Glass Reinforced Polycarbonate, Injection Grade

Recycled Content
Add "R" for Added Release
Add "U" for UV Stabilized

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber
Recycled Content	• Yes
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.35	1.35 g/cm ³	ASTM D792
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	14000 psi	96.5 MPa	ASTM D638
Tensile Elongation (Break)	4.0 %	4.0 %	ASTM D638
Flexural Modulus	800000 psi	5520 MPa	ASTM D790
Flexural Strength	22000 psi	152 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.125 in (3.18 mm)	2.5 ft-lb/in	130 J/m	ASTM D256
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 264 psi (1.8 MPa), Unannealed	285 °F	141 °C	ASTM D648

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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