

Technical Data Sheet

**Diamond Abs 2510 AS/P**

Acrylonitrile Butadiene Styrene
LyondellBasell Industries
Engineering Plastics

General			
Material Status	• Commercial: Active		
Availability	• North America		
Additive	• Antistatic		
Features	• Antistatic		
Forms	• Pellets		
Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.06	1.06 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	4.6 g/10 min	4.6 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength ¹ (Yield)	6800 psi	46.9 MPa	ASTM D638
Flexural Modulus ²	310000 psi	2140 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (0.125 in (3.18 mm))	2.5 ft·lb/in	130 J/m	ASTM D256A
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-Scale)	110	110	ASTM D785
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Unannealed, 0.125 in (3.18 mm)	172 °F	77.8 °C	
264 psi (1.8 MPa), Annealed, 0.125 in (3.18 mm)	201 °F	93.9 °C	
Vicat Softening Temperature	219 °F	104 °C	ASTM D1525
Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Surface Resistivity	1.0E+10 ohms	1.0E+10 ohms	ASTM D257
Volume Resistivity	1.0E+10 ohms·cm	1.0E+10 ohms·cm	ASTM D257
Notes			
¹ 2.0 in/min (51 mm/min)			
² 0.050 in/min (1.3 mm/min)			

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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