

Technical Data Sheet

**Bmc T70-7002(I25)**

Thermoset Polyester
LyondellBasell Industries
Engineering Plastics

General			
Material Status	• Commercial: Active		
Availability	• North America		
Uses	• Automotive Applications • Housings		
Automotive Specifications	• GM GMP.UP.014		
Appearance	• Black		
Forms	• Pellets		
Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.95	1.95 g/cm ³	ASTM D792
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength ¹ (Yield)	11100 psi	76.6 MPa	ASTM D638
Flexural Modulus	2.10E+6 psi	14500 MPa	ASTM D790
Flexural Strength (Yield)	23600 psi	163 MPa	ASTM D790
Compressive Strength	25800 psi	178 MPa	ASTM D695
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Unnotched Izod Impact	6.5 ft·lb/in	350 J/m	ASTM D4812
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Barcol Hardness	53	53	ASTM D2583
Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Dielectric Strength	380 V/mil	15 kV/mm	ASTM D149
Arc Resistance	181 sec	181 sec	ASTM D495
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating			UL 94
0.06 in (1.5 mm)	HB	HB	
0.09 in (2.2 mm)	HB	HB	
0.12 in (3.1 mm)	HB	HB	
Additional Information			
Barcol Hardness, ASTM D2583: 50 to 55			
UL Flame Rating, UL 94, 0.058 to 0.062 in: HB			
UL Flame Rating, UL 94, 0.075 to 0.1 in: HB			
UL Flame Rating, UL 94, 0.120 to 0.125 in: HB			

Notes

¹ Type I

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

© LyondellBasell Industries Holdings, B.V. 2024

Page: 1 of 2
LyondellBasell

www.lyondellbasell.com
Publish Date: 2024-03-14

Technical Data Sheet

**Bmc T70-7002(I25)**

Thermoset Polyester
LyondellBasell Industries
Engineering Plastics

Disclaimer

Information in this document is accurate to the best of our knowledge at the date of publication. The document is designed to provide users general information for safe handling, use, processing, storage, transportation, disposal and release and does not constitute any warranty or quality specification, either express or implied, including any warranty of merchantability or fitness for any particular purpose. Users shall determine whether the product is suitable for their use and can be used safely and legally.

In addition to any prohibitions of use specifically noted in this document, LyondellBasell may further prohibit or restrict the sale of its products into certain applications. For further information, please contact a LyondellBasell representative.

Trademarks

The Trademark referenced within the product name is owned or used by the LyondellBasell family of companies.