

Technical Data Sheet

**Bmc 6605A**

Thermoset Polyester
LyondellBasell Industries
Engineering Plastics

General			
Material Status	• Commercial: Active		
Availability	• North America		
Forms	• BMC - Bulk Molding Compound		
Processing Method	• Compression Molding		
Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.88	1.88 g/cm ³	ASTM D792
Water Absorption (24 hr, 73°F (23°C))	0.10 %	0.10 %	ASTM D570
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield, Compression Molded)	8000 psi	55.2 MPa	ASTM D638
Flexural Strength (Compression Molded)	17500 psi	121 MPa	ASTM D790
Compressive Strength	22500 psi	155 MPa	ASTM D695
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (0.250 in (6.35 mm))	4.0 ft·lb/in	210 J/m	ASTM D256
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Barcol Hardness	30	30	ASTM D2583
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 264 psi (1.8 MPa), Unannealed, Compression Molded	400 °F	204 °C	ASTM D648
Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Dielectric Strength (Method A (Short-Time))	420 V/mil	17 kV/mm	ASTM D149
Arc Resistance	180 sec	180 sec	ASTM D495
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating (0.06 in (1.6 mm))	V-0	V-0	UL 94

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Injection	Nominal Value (English)	Nominal Value (SI)
Mold Temperature	280 to 330 °F	138 to 166 °C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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