

Technical Data Sheet

**Bmc 3001H**

Thermoset Polyester
LyondellBasell Industries
Engineering Plastics

Product Description

BMC 3001H molding compound is a mineral filled, glass-fiber reinforced alkyd compound suitable for compression and transfer molding. Because of its soft flow, it is also used extensively in cold spur molding. This is a general-purpose material with good creep resistance and electrical properties. Typical applications include brush holders, voltage regulator housings and relay bases. BMC 3001H molding compound is produced in extruded form in a range of industrial colors. It is available in logs up to 12 inches in length or as precut slugs, of specific weight, in diameters from 3/4" to 2 7/8". Within this range smaller diameters are supplied as multiple extrusions and weight tolerances are plus or minus 5% up to a maximum of plus 15 grams.

General

Material Status	• Commercial: Active		
Availability	• North America		
Filler / Reinforcement	• Glass Fiber/Mineral		
Features	• Creep Resistant	• General Purpose	• Good Electrical Properties
Uses	• Electrical/Electronic Applications • General Purpose		
Automotive Specifications	• CHRYSLER MS-DA-17		
Appearance	• Colors Available		
Forms	• BMC - Bulk Molding Compound		
Processing Method	• Compression Molding		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	2.15	2.14 g/cm ³	ASTM D792
Water Absorption (24 hr, 73°F (23°C))	0.19 %	0.19 %	ASTM D570
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Flexural Strength (Compression Molded)	17500 psi	121 MPa	ASTM D790
Compressive Strength	23000 psi	159 MPa	ASTM D695
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (Compression Molded)	3.0 ft·lb/in	160 J/m	ASTM D256
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Barcol Hardness	65	65	ASTM D2583
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 264 psi (1.8 MPa), Unannealed, Compression Molded	500 °F	260 °C	ASTM D648
Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Dielectric Strength (Method A (Short-Time))	330 V/mil	13 kV/mm	ASTM D149
Dielectric Constant (60 Hz)	6.70	6.70	ASTM D150
Dissipation Factor (60 Hz)	0.020	0.020	ASTM D150
Arc Resistance	180 sec	180 sec	ASTM D495
Comparative Tracking Index (CTI)	500 V	500 V	UL 746A
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating			UL 94
0.06 in (1.6 mm)	HB	HB	
0.13 in (3.2 mm)	HB	HB	
0.25 in (6.4 mm)	HB	HB	

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Injection	Nominal Value (English)	Nominal Value (SI)
Mold Temperature	280 to 330 °F	138 to 166 °C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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