Technical Data Sheet

Aquathene CM04483

W&C Polyolefin Compound

Product Description

Aquathene CM04483 is a catalyst masterbatch selected by customers for fast curing moisture cure applications. In addition to catalyst, CM04483 also contains antioxidants and metal deactivator. When melt blended at 5 wt% to *Aquathene* AQ120000, the resulting material is capable of crosslinking when exposed to moisture.

Regulatory Status

For regulatory compliance information, see *Aquathene* CM04483 Product Stewardship Bulletin (PSB) and Safety Data Sheet (SDS).

Status	Commercial: Active
Availability	North America
Application	Wire & Cable
Market	Wire & Cable
Processing Method	Wire & Cable

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (190 °C/2.16 kg)	13.5	g/10 min	ASTM D1238
Density, (23 °C)	0.932	g/cm³	ASTM D1505

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Users should determine the conditions necessary to obtain optimum product properties and suitability of the product for the intended application.

The combination of 95 wt% AQ120000 and 5 wt% CM04483 can be extruded onto wire using conventional extrusion equipment.

The total system crosslinks after the materials are mixed during extrusion and subsequently exposed to moisture. Crosslinking can be achieved by exposure to steam, immersion in water or storage at ambient conditions. Since cure time varies considerable with environmental conditions and cable constructions, contact your LyondellBasell sales or technical service representative for detailed cure conditions.

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

General Extrusion Conditions

A suggested temperature profile for use with a 2.5”, 24:1 extruder equipped with a Maddock mixing screw follows:

Extruder Zone	Temperature Range	Extruder Zone	Temperature Range
Feed	130 - 140 °C (266 - 284 °F)	Zone 5	165 - 170 °C (329 - 338 °F)
Zone 2	140 - 150 °C (284 - 302 °F)	Adapter	165 - 170 °C (329 - 338 °F)
Zone 3	150 - 160 °C (302 - 320 °F)	Die / Head	165 - 170 °C (329 - 338 °F)
Zone 4	155 - 165 °C (311 - 329 °F)	Melt	175 - 185 °C (347 - 365 °F)

Company Information

For further information regarding the LyondellBasell company, please visit http://www.lyb.com/.

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Users should review the applicable Safety Data Sheet before handling the product.

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(i) U.S. FDA Class I or II Medical Devices; Health Canada Class I, II or III Medical Devices; European Union Class I or II Medical Devices;
(ii) film, overwrap and/or product packaging that is considered a part or component of one of the aforementioned medical devices;
(iii) packaging in direct contact with a pharmaceutical active ingredient and/or dosage form that is intended for inhalation, injection, intravenous, nasal, ophthalmic (eye), digestive, or topical (skin) administration;
(iv) tobacco related products and applications, electronic cigarettes and similar devices.
(v) safety components in automotive applications, for example: air bags, air bag unit housings and covers, seat belt mechanisms, brake systems, pedals and pedal supports, steering systems.

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(ii) applications involving permanent implantation into the body;
(iii) life-sustaining medical applications.

All references to U.S. FDA, Health Canada, and European Union regulations include another country's equivalent regulatory classification.

In addition to the above, LyondellBasell may further prohibit or restrict the use of its products in certain applications. For further information, please contact a LyondellBasell representative.

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