

Technical Data Sheet

**Accutech POL051G20L**

Polycarbonate
LyondellBasell Industries
Engineering Plastics

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight
Forms	• Pellets

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.34	1.34 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	10 g/10 min	10 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	595000 psi	4100 MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	14800 psi	102 MPa	
Break	14500 psi	100 MPa	
Tensile Elongation			ASTM D638
Yield	4.0 %	4.0 %	
Break	7.0 %	7.0 %	
Flexural Modulus	870000 psi	6000 MPa	ASTM D790
Flexural Strength	24700 psi	170 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	2.7 ft·lb/in	150 J/m	ASTM D256
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-Scale)	118	118	ASTM D785
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed	291 °F	144 °C	
264 psi (1.8 MPa), Unannealed	284 °F	140 °C	

Additional Information

Ash Content, ASTM D2584: 20%

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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