

Technical Data Sheet

**Accutech NY0730G20L**

Polyamide 6
LyondellBasell Industries
Engineering Plastics

General			
Material Status	• Commercial: Active		
Availability	• North America		
Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight		
Forms	• Pellets		
Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.27	1.27 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR)	4.0 g/10 min	4.0 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	537000 psi	3700 MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	17400 psi	120 MPa	
Break	17000 psi	117 MPa	
Tensile Elongation			ASTM D638
Yield	5.0 %	5.0 %	
Break	8.0 %	8.0 %	
Flexural Modulus	870000 psi	6000 MPa	ASTM D790
Flexural Strength	27100 psi	187 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	1.5 ft·lb/in	82 J/m	ASTM D256
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-Scale)	113	113	ASTM D785
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Unannealed	374 °F	190 °C	

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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