

Technical Data Sheet

**Accucomp ACE093L**

Acetal (POM) Copolymer
LyondellBasell Industries
Engineering Plastics

General			
Material Status	• Commercial: Active		
Availability	• North America		
Features	• Low Viscosity		
Forms	• Pellets		
Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.41	1.41 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	27 g/10 min	27 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	9140 psi	63.0 MPa	ASTM D638
Tensile Elongation (Break)	50 %	50 %	ASTM D638
Flexural Modulus	387000 psi	2670 MPa	ASTM D790
Flexural Strength	13500 psi	93.0 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	1.0 ft·lb/in	54 J/m	ASTM D256
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-Scale)	80	80	ASTM D785
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed	316 °F	158 °C	
264 psi (1.8 MPa), Unannealed	230 °F	110 °C	
Melting Temperature	329 °F	165 °C	

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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