

Technical Data Sheet

**Accucomp ABS810L**

Acrylonitrile Butadiene Styrene
LyondellBasell Industries
Engineering Plastics

General

Material Status	• Commercial: Active
Availability	• North America
Features	• Medium Impact Resistance
Forms	• Pellets

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.05	1.05 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	2.8 g/10 min	2.8 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	239000 psi	1650 MPa	ASTM D638
Tensile Strength (Yield)	6090 psi	42.0 MPa	ASTM D638
Tensile Elongation (Break)	26 %	26 %	ASTM D638
Flexural Modulus	377000 psi	2600 MPa	ASTM D790
Flexural Strength	9430 psi	65.0 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	5.0 ft·lb/in	270 J/m	ASTM D256
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed	189 °F	87.0 °C	
264 psi (1.8 MPa), Unannealed	167 °F	75.0 °C	

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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