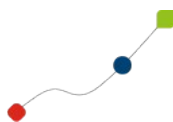


DATASHEET COMPARISON

ASTM Property


ASTM Property
ISO Property


starex®	Grade	HF-0680 U
	Resin Type	ABS

TV/Monitor

Item	Measuring Method	Condition	Unit	Value
Physical				
Specific Gravity	ASTM D792	Natural or representative color	-	1.04
Melt Flow Index	ASTM D1238	200l, 5kg	g/10min	2.2
Mechanical				
Tensile Strength at Yield	ASTM D638	5mm/min	kgf/cm ²	450
Flexural Strength	ASTM D790	2.8mm/min	kgf/cm ²	620
Flexural Modulus	ASTM D790	2.8mm/min	kgf/cm ²	22000
Izod Impact Strength(notched)	ASTM D256	1/4 inch at 23°C	kgf-cm/cm	23
Rockwell Hardness	ASTM D785	R-Scale	-	108
Thermal				
VICAT Softening Temperature	ISO 306	B/50	°C	97

1. The above figures are the representative values based on NP, which may vary from color to color, and can be used as a reference only for the purpose of selecting materials.
2. The above figures are basic guidelines for selecting materials; therefore, they are not regarded as the official specifications for materials involved, and cannot be used for the purpose of designing a mold.
3. The above values can be adjusted in accordance with processing conditions, and the specific change in value is allowed only within a limited range in which adjustment has no adverse or negative impact on the final product.

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* The last update date : 2014/05/13

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