

DATASHEET

ASTM Property



Grade	XL610
Product	LDPE

General Information

Key Features	- XL610 resin is produced by ExxonMobil Chemical's autoclave process technology. - XL610 resin is an excellent raw material in the application of extrusion coating.
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Applications	- General extrusion coating and lamination
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Item	Measuring Method	Unit	Value
Physical			
Melt Flow Index	ASTM D1238	g/10min	8.0
Density	ASTM D1505	g/cm ³	0.919
Thermal			
Melting Point	LC Method	°C	108
VICAT Softening Temperature	ASTM D1525	°C	89
Processing Properties			
Neck-in (constant output) - 50 m/min, 315°C	LC Method	cm	4.4
Neck-in (constant output) - 150 m/min, 315°C	LC Method	cm	3.6
Minimum coating weight (constant output, 315°C)	LC Method	g/m ²	10
Film Properties			
Barrier - MVTR (90% RH, 37.8°C, 25µm)	ASTM F372	g/m ² /24hr	18.5
Barrier - O ₂ GTR	ASTM F372	10 ⁴ cm ³ (STP)µm/m ² 24h atm	20

1. Physical Properties : these are not to be construed as specifications

* The last update date : 2021/10/01