

	<u>Physical Properties</u>	Date	2018.03.08
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LOTTE CHEMICAL PET HIT

PET HOMOPOLYMER

General Information

Description

- LOTTE CHEMICAL PET HIT is Homo-PET Resin.
- High IV preservation rate
- Good gas barrier properties
- Good thermal stability

Applications

- ◆ Hot fillable bottles (Juice, tea, sports drink)

Physical Properties¹

General Properties	Test Method	Nominal Values	
Intrinsic Viscosity	ASTM D4603	0.74±0.02	dl/g
Color L	ASTM D6290	85±4	-
Color b	ASTM D6290	-	-
Carboxyl End Group	LC METHOD	30.0 Max	eq/ton
Diethylene Glycol	LC METHOD	1.5 Max	wt%
Melting Point	ASTM D3418	253±3	°C
Chip Size	LC METHOD	1.5±0.2	g/100ea
		-	ea/g
Acetaldehyde	LC METHOD	1.0 Max	wtppm
H ₂ O	LC METHOD	2,000	wtppm
Density	ASTM D1505	1.40±0.01	g/cm ³

Note

ISO 9001, 14001, /TS 16949

¹ Physical Properties : these are not to be construed as specifications

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