

DATASHEET

ASTM Property



Grade	FL7000
Product	HDPE

General Information

Key Features

- FL7000 is manufactured to be processed in conventional blown film equipment by CSTR Slurry process technology.
- Due to the molecular composition of the Bi-modal structure, the FL7000 offers both excellent processability and excellent mechanical properties.

Applications

- Shopping Bag, Garbage Bag
- Industrial/ General Packing Film

Item	Measuring Method	Unit	Value
Physical			
Melt Flow Index	ASTM D1238	g/10min	0.035
Density	ASTM D1505	g/cm ³	0.956
Mechanical			
Tensile Stress (Yield)	ASTM D638	kgf/cm ²	250
Elongation (Break)	ASTM D638	%	≥500
Flexural Modulus	ASTM D790	kgf/cm ²	10,000
Impact			
Izod Impact Strength(notched) (23°C)	ASTM D256	kgf·cm/cm	> 30
Thermal			
VICAT Softening Temperature	ASTM D1525	°C	124
Film Properties²			
Tensile Stress (Break) MD	ASTM D882	kgf/cm ²	700
TD	ASTM D882	kgf/cm ²	650
Elongation (Break) MD	ASTM D882	%	330
TD	ASTM D882	%	500
Tear Resistance MD	ASTM D1004	kgf/cm	150
TD	ASTM D1004	kgf/cm	230

1. Physical Properties : these are not to be construed as specifications
2. Φ50mm Extruder, 20μm Thickness, BUR 4, FLH 10

* The last update date : 2021/10/01