

DATASHEET COMPARISON

ASTM Property



ASTM Property

ISO Property



INFINO	Grade	VB-8202G
	Resin Type	MPPE/GF

Bidet Water Tank, OA Machine

Item	Measuring Method	Condition	Unit	Value
Physical				
Specific Gravity	ASTM D792	Natural or representative color	-	1.22
Melt Flow Index	ASTM D1238	2500, 10kg	g/10min	2.5
Mold Shrinkage(MD)	ASTM D955	Flow at 1.5mm(MD)	%	-
Mold Shrinkage(MD)	ASTM D955	X-Flow at 1.5mm(TD)	%	-
ASH content	ASTM D5630	-	%	20
Mechanical				
Tensile Strength at Yield	ASTM D638	5mm/min	kgf/cm ²	820
Tensile Strain at break	ASTM D638	2mm/min	%	-
Tensile Modulus	ASTM D638	2mm/min	kgf/cm ²	-
Tensile Strength at break	ASTM D638	2mm/min	kgf/cm ²	-
Flexural Strength	ASTM D790	2.8mm/min	kgf/cm ²	1230
Flexural Modulus	ASTM D790	2.8mm/min	kgf/cm ²	55000
Izod Impact Strength(notched)	ASTM D256	1/8 inch at 23°C	kgf-cm/cm	10
Rockwell Hardness	ASTM D785	R-Scale	-	-
Thermal				
Heat Deflection Temperature	ASTM D648	18.56kgf/cm ² , 6.4mm	°C	130
Flammability				
Flammability	UL94	V-1	mm	0.75, 1.6, 3.0, 6.0

- The above figures are the representative values based on NP, which may vary from color to color, and can be used as a reference only for the purpose of selecting materials.
- The above figures are basic guidelines for selecting materials; therefore, they are not regarded as the official specifications for materials involved, and cannot be used for the purpose of designing a mold.
- The above values can be adjusted in accordance with processing conditions, and the specific change in value is allowed only within a limited range in which

adjustment has no adverse or negative impact on the final product.

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