



# SÉETEC M1600

PP Block copolymer

## Applications

- Washing Machine Parts, Cleaner Parts, Toys

## Description

- SÉETEC M1600 is a polypropylene block copolymer for injection molding applications. It exhibits a good balance of stiffness and impact strength. This grade meets the FDA requirement in the code of Federal Regulations in 21 CFR 177.1520 for food contact.

## Typical properties

| Characteristics                                       | Test Method              | Unit              | Value |
|-------------------------------------------------------|--------------------------|-------------------|-------|
| <b>Physical<sup>(1)</sup></b>                         |                          |                   |       |
| Density                                               | ASTM D1505               | g/cm <sup>3</sup> | 0.9   |
| MFR(230℃, 2.16Kg)                                     | ASTM D1238               | g/10min           | 25    |
| <b>Mechanical<sup>(2)</sup></b>                       |                          |                   |       |
| Tensile Strength at Yield                             | ASTM D638 <sup>(3)</sup> | Mpa               | 25    |
| Elongation at Break                                   | ASTM D638 <sup>(3)</sup> | %                 | 300   |
| Flexural Modulus                                      | ASTM D790 <sup>(4)</sup> | Mpa               | 1200  |
| Izod Impact Strength (Notched, 23℃)                   | ASTM D256                | J/m               | 98    |
| Izod Impact Strength (Notched, -20℃)                  |                          |                   | 39    |
| Hardness(R-scale)                                     | ASTM D785                | -                 | 90    |
| <b>Thermal</b>                                        |                          |                   |       |
| Vicat Softening point (1kgf)                          | ASTM D1525               | ℃                 | 150   |
| Heat Deflection Temperature (4.6kgf/cm <sup>2</sup> ) | ASTM D648                | ℃                 | 105   |

(1) The properties data in this table are typical values, and not guaranteed specification.

(2) Typical resin property values are measured on a standard compression molded specimens

(3) Speed of 50 mm/min.

(4) Speed of 28 mm/min.

The actual processing conditions of our products may vary and are beyond our control, establishing satisfactory performance of the resin for the intended application is the customer's responsibility.

For additional sales, order and technical assistance

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