

Technical Information



LUPOY NF 1007F22R

Polycarbonate Resin

Introduction

LUPOY NF 1007F22R, eco-friendly UL94 V0/3.0 mm, is designed for extrusion and injection molding products. It combines an excellent physical property balance of heat resistance, transparency and impact strength and exhibits excellent processing characteristics.

Main Characteristics

• Good mold release

• Low viscosity

• Lighting

• TV Housing

• Non chlorine, bromine, nor phosphate additives

• Complying with global environmental standards

• Electronics/Electrical

• Information Technology Equipment

Applications

Properties ¹	Test Method	English Value	Units	SI Value	Units
Physical					
Melt Flow Rate (300 °C /1.2 kg)	ASTM D 1238	22	g/10 min	22	g/10 min
Density	ASTM D 792	1.20		1.200	kg/m ³
Mold Shrinkage	ASTM D 955	0.005~0.007	in/in	0.005~0.007	mm/mm
Water Absorption @ 24 hrs, 23°C	ASTM D 570	0.15	%	0.15	%
@ equilibrium, 50%RH, 23°C	ASTM D 570	0.32	%	0.32	%
Optical					
Refractive Index, n _D	ASTM D 542	1.586		1.586	
Light Transmittance	ASTM D 1003	89	%	89	%
Haze	ASTM D 1003	0.7~1.5	%	0.7~1.5	%
Thermal					
Deflection Temperature Under Load (DTUL) @ 4 mm	ASTM D 648	277	°F	136	°C
@ 66 psi (0.45 MPa), unannealed		255	°F	124	°C
@ 264 psi (1.8 MPa), unannealed					
Vicat Softening Point, 50°C/hr, 50N Load	ASTM D 1525	291	°F	144	°C
Coefficient of Linear Thermal Expansion, @ -40 to 82°C	ASTM D 696	38 x 10 ⁻⁶	in/in/°F	68 x 10 ⁻⁶	mm/mm/°C
Mechanical					
Tensile Yield Strength ²	ASTM D 638	8,700	psi	60	MPa
Ultimate Tensile Strength	ASTM D 638	9,500	psi	66	MPa
Elongation at Yield	ASTM D 638	6	%	6	%
Elongation at Break	ASTM D 638	120	%	120	%
Tensile Modulus	ASTM D 638	340,000	psi	2,340	MPa
Flexural Strength	ASTM D 790	14,000	psi	96	MPa
Flexural Modulus	ASTM D 790	350,000	psi	2,410	MPa
Notched Izod Impact ³ @ 23 °C	ASTM D 256	14	ft-lb/in	750	J/m
Unnotched Izod Impact @ 23 °C	ASTM D 256	No break		No break	
Instrumented Dart Impact ⁴ , Total Energy @ 23 °C	ASTM D 3763	640	in-lb	72	J
Rockwell Hardness	ASTM D 785	118	R Scale	72	M Scale
Taber Abrasion Resistance ⁵ (Δ Haze)	ASTM D 1044	45	%	45	%
Ignition Resistance⁶					
UL-94 @ 1.5 mm	ASTM D635	V-2		V-2	
UL-94 @ 3.0 mm	ASTM D635	V-0		V-0	
Limiting Oxygen Index	ASTM D 2863	35	%	35	%
Ball Indentation Temperature	IEC 598-1	>125	°C	>125	°C
Electrical					
GWT 2.0 mm, 5 second	IEC 695-2-1	850	°C	850	°C
Comparative Tracking Index @ 2.0 mm	IEC 112	250	V	250	V
Dielectric Strength	ASTM D 149	420	V/mil	17	KV/mm
Dielectric Constant @ 60 Hz	ASTM D 150	3		3	
Dissipation Factor @ 60 Hz	ASTM D 150	0.001		0.001	
Volume Resistivity @ 23 °C, dry	ASTM D 257	2.0 x 10 ¹⁷	Ω-cm	2.0 x 10 ¹⁷	Ω-cm

1. Typical properties; not to be constructed as specifications.

3. 0.125 in; 10 mil notch (3.2 mm; 0.25 mm notch).

5. 1,000 g; CS-10 F wheel; 500 cycles.

6. These numerical flame spread ratings are small-scale test values and are not intended to reflect hazards presented by these or any other materials under actual fire conditions. UL 94 file: E67171.

2. Tensile Test @ 23 °C; 50 mm/min.

4. 0.125 in; 8000 ipm (3.2 mm; 203 m/min).