

Technical Information



LUPOY PC 1603-06

Polycarbonate Resin

Introduction

LUPOY PC 1603-06 resin is designed for extrusion products. It exhibits an excellent physical property balance of heat resistance, transparency and impact strength.

Main Characteristics

- UV Stabilizer¹
- High viscosity
- Structure sheets
- Good mold release
- High melt strength
- Multi-wall sheets

Applications

Properties ²	Test Method	Value	English Units	Value	SI Units
Physical					
Melt Flow Rate (300 °C /1.2 kg)	ASTM D 1238	6	g/10 min	6	g/10 min
Density	ASTM D 792	1.20		1,200	kg/m ³
Mold Shrinkage	ASTM D 955	0.005~0.007	in/in	0.005~0.007	mm/mm
Water Absorption @ 24 hrs, 23°C	ASTM D 570	0.15	%	0.15	%
@ equilibrium, 50%RH, 23°C	ASTM D 570	0.32	%	0.32	%
Optical					
Refractive Index, n _D	ASTM D 542	1.586		1.586	
Light Transmittance	ASTM D 1003	89	%	89	%
Haze	ASTM D 1003	0.7~1.5	%	0.7~1.5	%
Thermal					
Deflection Temperature Under Load (DTUL) @ 4 mm @ 264 psi (1.8 MPa), unannealed	ASTM D 648	259	°F	126	°C
Vicat Softening Point, 50°C /hr, 50N Load	ASTM D 1525	302	°F	150	°C
Coefficient of Linear Thermal Expansion, @ -40 to 82°C	ASTM D 696	38 x 10 ⁻⁶	in/in/°F	68 x 10 ⁻⁶	mm/mm/°C
Mechanical					
Tensile Yield Strength ³	ASTM D 638	8,700	psi	60	MPa
Ultimate Tensile Strength	ASTM D 638	8,122	psi	56	MPa
Elongation at Yield	ASTM D 638	6	%	6	%
Elongation at Break	ASTM D 638	90	%	90	%
Tensile Modulus	ASTM D 638	334,000	psi	2,300	MPa
Flexural Strength	ASTM D 790	14,000	psi	96	MPa
Flexural Modulus	ASTM D 790	334,000	psi	2,300	MPa
Notched Izod Impact @ 23 °C	ASTM D 256	17	ft-lb/in	890	J/m
Unnotched Izod Impact @ 23 °C	ASTM D 256	No break		No break	

1. The addition of an UV stabilizer to a resin does not completely eliminate the effects of UV exposure but to slow down the rate at which the effects occur. These effects may include color shift, decreased mechanical properties, and/or optical properties. Actual results may vary depending on application and other factors such as resin color, transparency and additives. Therefore, actual end-use testing is recommended.

2. Typical properties; not to be constructed as specifications.

3. 0.125 in; 10 mil notch (3.2 mm; 0.25 mm notch)..