

Technical Information



LUPOY PC 1300-03

Polycarbonate Resin

Introduction

LUPOY PC 1300-03 resin is designed for extrusion and injection molding products. It exhibits an excellent physical property balance of heat resistance, transparency and impact strength.

Main Characteristics

- High viscosity
- No UV absorbers
- Compounds
- Small appliances
- No mold release agent

Applications

- Packaging applications

Properties ¹	Test Method	Value	English Units	Value	SI Units
Physical					
Melt Flow Rate (300 °C /1.2 kg)	ASTM D 1238	3	g/10 min	3	g/10 min
Density	ASTM D 792	1.20		1,200	kg/m ³
Mold Shrinkage	ASTM D 955	0.005~0.007	in/in	0.005~0.007	mm/mm
Water Absorption @ 24 hrs, 23°C	ASTM D 570	0.15	%	0.15	%
@ equilibrium, 50%RH, 23°C	ASTM D 570	0.32	%	0.32	%
Optical					
Refractive Index, n _D	ASTM D 542	1.586		1.586	
Light Transmittance	ASTM D 1003	89	%	89	%
Haze	ASTM D 1003	0.7~1.5	%	0.7~1.5	%
Thermal					
Deflection Temperature Under Load (DTUL) @ 4 mm @ 66 psi (0.45 MPa), annealed @ 264 psi (1.8 MPa), annealed @ 264 psi (1.8 MPa), unannealed	ASTM D 648	295 289 270	°F °F °F	146 143 132	°C °C °C
Vicat Softening Point, 50°C /hr, 50N Load	ASTM D 1525	304	°F	151	°C
Coefficient of Linear Thermal Expansion, @ -40 to 82°C	ASTM D 696	38 x 10 ⁻⁶	in/in/°F	68 x 10 ⁻⁶	mm/mm/°C
Mechanical					
Tensile Yield Strength ²	ASTM D 638	8,700	psi	60	MPa
Ultimate Tensile Strength	ASTM D 638	10,500	psi	72	MPa
Elongation at Yield	ASTM D 638	6	%	6	%
Elongation at Break	ASTM D 638	150	%	150	%
Tensile Modulus	ASTM D 638	350,000	psi	2,410	MPa
Flexural Strength	ASTM D 790	14,000	psi	96	MPa
Flexural Modulus	ASTM D 790	350,000	psi	2,410	MPa
Notched Izod Impact ³ @ 23 °C	ASTM D 256	18	ft-lb/in	950	J/m
Unnotched Izod Impact @ 23 °C	ASTM D 256	No break		No break	
Instrumented Dart Impact ⁴ , Total Energy @ 23 °C	ASTM D 3763	830	in-lb	94	J
Rockwell Hardness	ASTM D 785	118	R Scale	74	M Scale
Taber Abrasion Resistance ⁵ (Δ Haze)	ASTM D 1044	45	%	45	%
Ignition Resistance⁶					
UL-94 @ 0.5 mm	ASTM D635	V-2		V-2	
UL-94 @ 1.6-1.7 mm	ASTM D635	V-2		V-2	
UL-94 @ 3.0 mm	ASTM D635	HB		HB	
Limiting Oxygen Index	ASTM D 2863	26	%	26	%
Ball Indentation Temperature	IEC 598-1	>125	°C	>125	°C
Average Extent of Burning	ASTM D 635	1	in	25	mm
Electrical					
GWT 2.0 mm, 5 second	IEC 695-2-1	850	°C	850	°C
Comparative Tracking Index @ 2.0 mm	IEC 112	250	V	250	V
Dielectric Strength	ASTM D 149	420	V/mil	17	KV/mm
Dielectric Constant @ 60 Hz	ASTM D 150	3		3	
Dissipation Factor @ 60 Hz	ASTM D 150	0.001		0.001	
Volume Resistivity @ 23 °C, dry	ASTM D 257	2.0 x 10 ¹⁷	Ω-cm	2.0 x 10 ¹⁷	Ω-cm

1. Typical properties; not to be constructed as specifications.

2. Tensile Test @ 23 °C; 50 mm/min.

3. 0.125 in; 10 mil notch (3.2 mm; 0.25 mm notch).

4. 0.125 in; 8000 ipm (3.2 mm; 203 m/min).

5. 1,000 g; CS-10 F wheel; 500 cycles.

6. These numerical flame spread ratings are small-scale test values and are not intended to reflect hazards presented by these or any other materials under actual fire conditions. UL 94 file: E67171.