

Technical Information



LUPOY PC 1200-10

Polycarbonate Resin

Introduction

LUPOY PC 1200-10 resin is designed for extrusion and injection molding products. It exhibits an excellent physical property balance of heat resistance, transparency and impact strength.

Main Characteristics

- FDA¹
- Medium viscosity
- Toys
- Food utensils
- No mold release agent
- No UV absorbers
- Packaging applications

Applications

Properties ²	Test Method	Value	English Units	Value	SI Units
Physical					
Melt Flow Rate (300 °C /1.2 kg)	ASTM D 1238	10	g/10 min	10	g/10 min
Density	ASTM D 792	1.20		1,200	kg/m ³
Mold Shrinkage	ASTM D 955	0.005~0.007	in/in	0.005~0.007	mm/mm
Water Absorption @ 24 hrs, 23°C	ASTM D 570	0.15	%	0.15	%
@ equilibrium, 50%RH, 23°C	ASTM D 570	0.32	%	0.32	%
Optical					
Refractive Index, n _D	ASTM D 542	1.586		1.586	
Light Transmittance	ASTM D 1003	89	%	89	%
Haze	ASTM D 1003	0.7~1.5	%	0.7~1.5	%
Thermal					
Deflection Temperature Under Load (DTUL) @ 4 mm @ 66 psi (0.45 MPa), annealed	ASTM D 648	291	°F	144	°C
@ 264 psi (1.8 MPa), annealed		286	°F	141	°C
@ 264 psi (1.8 MPa), unannealed		262	°F	128	°C
Vicat Softening Point, 50°C/hr, 50N Load	ASTM D 1525	300	°F	149	°C
Coefficient of Linear Thermal Expansion, @ -40 to 82°C	ASTM D 696	38 x 10 ⁻⁶	in/in/°F	68 x 10 ⁻⁶	mm/mm/°C
Mechanical					
Tensile Yield Strength ³	ASTM D 638	8,700	psi	60	MPa
Ultimate Tensile Strength	ASTM D 638	10,300	psi	71	MPa
Elongation at Yield	ASTM D 638	6	%	6	%
Elongation at Break	ASTM D 638	150	%	150	%
Tensile Modulus	ASTM D 638	350,000	psi	2,410	MPa
Flexural Strength	ASTM D 790	14,000	psi	96	MPa
Flexural Modulus	ASTM D 790	350,000	psi	2,410	MPa
Notched Izod Impact ⁴ @ 23 °C	ASTM D 256	17	ft-lb/in	900	J/m
Unnotched Izod Impact @ 23 °C	ASTM D 256	No break		No break	
Instrumented Dart Impact ⁵ , Total Energy @ 23 °C	ASTM D 3763	770	in-lb	87	J
Rockwell Hardness	ASTM D 785	118	R Scale	73	M Scale
Taber Abrasion Resistance ⁶ (Δ Haze)	ASTM D 1044	45	%	45	%
Ignition Resistance⁷					
UL-94 @ 0.5 mm	ASTM D635	V-2		V-2	
UL-94 @ 1.6 mm	ASTM D635	V-2		V-2	
UL-94 @ 2.5-2.7 mm	ASTM D635	V-2		V-2	
UL-94 @ 3.0 mm	ASTM D635	HB		HB	
Limiting Oxygen Index	ASTM D 2863	26	%	26	%
Ball Indentation Temperature	IEC 598-1	>125	°C	>125	°C
Average Extent of Burning	ASTM D 635	1	in	25	mm
Electrical					
GWT 2.0 mm, 5 second	IEC 695-2-1	850	°C	850	°C
Comparative Tracking Index @ 2.0 mm	IEC 112	250	V	250	V
Dielectric Strength	ASTM D 149	420	V/mil	17	KV/mm
Dielectric Constant @ 60 Hz	ASTM D 150	3		3	
Dissipation Factor @ 60 Hz	ASTM D 150	0.001		0.001	
Volume Resistivity @ 23 °C, dry	ASTM D 257	2.0 x 10 ¹⁷	Ω-cm	2.0 x 10 ¹⁷	Ω-cm

- When used unmodified for the manufacture of food contact articles LUPOY 1200-10 Polycarbonate resins comply with the U.S. Food, Drug, and Cosmetic Act and Food Additive Regulations 21 CFR 177.1580 and E.U. Food Contact Regulations. The uses cited above are subject to GMP (Good Manufacturing Practices) and any limitations that are part of the regulations. The regulations should be consulted for complete details.
- Typical properties; not to be constructed as specifications.
- Tensile Test @ 23 °C; 50 mm/min.
- 0.125 in; 10 mil notch (3.2 mm; 0.25 mm notch).
- 0.125 in; 8000 ipm (3.2 mm; 203 m/min).
- 1,000 g; CS-10 F wheel; 500 cycles.
- These numerical flame spread ratings are small-scale test values and are not intended to reflect hazards presented by these or any other materials under actual fire conditions. UL 94 file: E306922.