



LUCENE™ SM600

High Density Polyethylene

Applications

- Transport and stacking crates, Pallet and Container, Pail

Description

- LUCENE SM600 is mainly intended for injection molding.
- It has excellent processing performance.

Typical properties

Characteristics	Test Method	Unit	Value
Physical⁽¹⁾			
Density	ASTM D792	g/cm ³	0.961
MFR(190°C,2.16Kg)	ASTM D1238	g/10min	8.0
Softening Point (Vicat)	ASTM D1525	°C	125
Mechanical⁽²⁾			
Tensile Strength at Yield point	ASTM D638 ⁽³⁾	kg/cm ²	290
Elongation at Break	ASTM D638 ⁽³⁾	%	>500
Shore hardness(Shore D)	ASTM D2240	-	65
Flexural Modulus1% Secant	ASTM D790	kg/cm ²	12,000
IZOD Impact Strength at 23°C (notched)	ASTM D256	kg·cm/cm	6.5
Thermal			
Melting Temperature	LG	°C	133

(1) The properties data in this table are typical values, and not guaranteed specification.

(2) Typical resin property values are measured on a standard compression molded specimens

(3) Speed of 50 mm/min.

Processing information

- LUCENE SM600 may be processed on conventional equipment. It is recommended that the melt temperature be kept below 250°C as decomposition can occur at higher temperature.

For additional sales, order and technical assistance

Revised : 08/06/2016

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