


LG Polymers India Pvt. Ltd.

Regd. Office & Works : R R Venkatapuram, Visakhapatnam – 530 029, India
CORPORATE IDENTITY NUMBER (CIN) : U25203AP1996PTC025917

SolutionPartner

Visakhapatnam : +91-891-2520455 ~458 Fax : 91-0891-2520538
Mumbai : +91-22-61085300 ~332 Fax : 91-022-61085344
Gurgaon : +91-0124-4962700 ~711 Fax : 91-0124-4692700
Kolkatta : +91-33-22897959 Fax : 91-033-22907392
Chennai : +91-44-26650201
Vijayawada : +91-9849170565

D522NH

Material	Expandable Polystyrene
Appearance	Translucent solid beads
Packing	25 kgs, HDPE woven sack bag with multi layer Liner
Applications	Thin wall Shape molding and Low density Blocks etc.

Typical Properties*

Property	Test Method	Unit	Value
Bead Size Range	ASTM D 1921	mm	0.4 – 0.7
Blowing agent	Internal Method – WIS/011	%	5 - 7
Recommended Density	Internal Method – WIS/011	g/l	18
Residual Monomer	ASTM D 45262 - 12	ppm	1000 - 2500

* The above test results are obtained from our Quality test. This does not relieve purchaser from testing the product upon receipt, to confirm the suitability for the intended process and use. The design and characteristics of the product manufactured out of our material, are beyond our control and expertise, therefore, we shall not own the responsibility for any consequential damage incurred by the Purchaser.

Handling & Storage conditions

- Should be stored in dry & well ventilated environment at temp < 25 °C, away from heat / hot surface to avoid pre-puff formation.
- Packed material must not be exposed to direct sunlight or for long periods to in-direct sunlight and must be protected from mechanical damage.
- At higher temperatures (> 25 °C) there is a loss of blowing agent which results in higher density.
- The storage areas should be provided with ventilation ports as the blowing agent is heavier than air, will settle at the bottom.
- If the storage temperature exceeds the recommended level, processing performance will gradually deteriorate and the minimum achievable density will increase.
- Smoking and welding in the proximity is forbidden. Keep away from Fire and Sparks.

Head Office :
601 & 602, 6th Floor, A-Wing, Delphi Orchard Avenue, Hiranandani Gardens, Powai, Mumbai - 400 076

Visit us at www.lgpi.co.in or www.lgchem.com or www.polymerwide.com

