

WeConnectScience



LI925M

Description

LI925M is an ASA product for extrusion and calendering, designed to have good weatherability and excellent whitening resistance.

Key Features

Whitening Resistance, Weatherability

Application

Deco Sheet, Deco Film, Baseboard, PSP (Plastic Steel Plastic) Sheet, VCM (Vinyl Coated Metal) Sheet

Properties	Condition	Method	Unit	LI925M
Physical				
Specific Gravity	23°C	ASTM D792		1.07
Mold Shrinkage	23°C, 3.2mm	ASTM D955	%	0.4 ~ 0.7
Melt Flow Index	220°C, 10kg	ASTM D1238	g/10min	8
Mechanical				
Tensile Strength at Yield	23°C, 50mm/min, 3.2mm	ASTM D638	MPa	40
Tensile Elongation at Break	23°C, 50mm/min, 3.2mm	ASTM D638	%, (Min)	40
Flexural Strength	23°C, 10mm/min, 6.4mm	ASTM D790	MPa	60
Flexural Modulus	23°C, 10mm/min, 6.4mm	ASTM D790	MPa	1850
Izod Impact Strength	Notched, 6.4mm, 23°C	ASTM D256	J/m	70
Rockwell Hardness	R-Scale	ASTM D785		88
Thermal				
Heat Deflection Temperature	Edgewise, 1.82MPa, 6.4mm, Unannealed	ASTM D648	°C	82

Note

Typical values can be used only for the purpose of selecting material, and there can be variation within normal tolerances for various colors. Values given should not be interpreted as specification and not be used for designing part or tool. All properties, except melt flow index are measured by injection molded specimens after 48 hours storage at 23°C, 50% relative humidity.

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Processing Guide (Extrusion)

Processing Parameters	Unit	Value
Drying Temperature	°C	80 ~ 90
Drying Time	hrs	3 ~ 4
Moisture Content	%	~ 0.01
Extrusion Temperature	°C	180 ~ 250

Note

Recommend initial lower temperatures settings to avoid material degradation/hang-up in die & purge material from extruder prior to shutdown.

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