LANXESS
Energizing Chemistry

Data sheet

Pocan B4225 000000

PBT, 20 % glass fibers, injection molding, flame retardant

ISO/ ASTM

ISO Shortname: ISO 20028-PBT,GF20,GFHMR,09-070; ISO 1043-4 FR(17)

Property	Test Condition	Unit	Standard	guide value
Rheological properties				
C Melt volume-flow rate	260 °C; 2.16 kg	cm³/(10 min)	ISO 1133-1	18
C Molding shrinkage, parallel	60x60x2; 250 °C / WZ 80° C; 600 bar	%	ISO 294-4	0.5
C Molding shrinkage, transverse	60x60x2; 250 °C / WZ 80° C; 600 bar	%	ISO 294-4	1.2
Post- shrinkage, parallel	60x60x2; 120 °C; 4 h	%	ISO 294-4	0.1
Post- shrinkage, transverse	60x60x2; 120 °C; 4 h	%	ISO 294-4	0.1
Mechanical properties (23 °C/50 % r. h.)				
C Tensile modulus	1 mm/min	MPa	ISO 527-1,-2	7500
C Tensile Stress at break	5 mm/min	MPa	ISO 527-1,-2	125
C Tensile Strain at break	5 mm/min	%	ISO 527-1,-2	2.8
C Tensile creep modulus	1 h	MPa	ISO 899-1	7300
C Tensile creep modulus	1000 h	MPa	ISO 899-1	6900
C Charpy impact strength	23 °C	kJ/m²	ISO 179-1eU	45
C Charpy impact strength	-30 °C	kJ/m²	ISO 179-1eU	40
C Charpy notched impact strength	23 °C	kJ/m²	ISO 179-1eA	< 10
C Charpy notched impact strength	-30 °C	kJ/m²	ISO 179-1eA	< 10
Izod impact strength	23 °C	kJ/m²	ISO 180-1U	40
Izod impact strength	-30 °C	kJ/m²	ISO 180-1U	35
Izod notched impact strength	-30 °C	kJ/m²	ISO 180-1A	< 10
Izod notched impact strength	-40 °C	kJ/m²	ISO 180-1A	< 10
Flexural modulus	2 mm/min	MPa	ISO 178-A	7200
Flexural strength	2 mm/min	MPa	ISO 178-A	185
Flexural strain at flexural strength	2 mm/min	%	ISO 178-A	3.2
Ball indentation hardness		N/mm²	ISO 2039-1	200
Thermal properties				
C Melting temperature	10 °C/min	°C	ISO 11357-1,-3	225
C Temperature of deflection under load	1.80 MPa	°C	ISO 75-1,-2	200
C Temperature of deflection under load	0.45 MPa	°C	ISO 75-1,-2	220
Vicat softening temperature	50 N; 120 °C/h	°C	ISO 306	210
C Coefficient of linear thermal expansion, parallel	23 to 55 °C	10-4/K	ISO 11359-1,-2	0.3
C Coefficient of linear thermal expansion, transverse	23 to 55 °C	10-4/K	ISO 11359-1,-2	1.0
C Burning behavior UL 94	1.5 mm	Class	UL 94	V-0
C Burning behavior UL 94	1.00 mm	Class	UL 94	V-0
C Burning behavior UL 94-5V	3.5 mm	Class	UL 94	5VA
C Oxygen index	Method A	%	ISO 4589-2	32
Thermal conductivity	23 °C	W/(m·K)	ISO 8302	0.23
Resistance to heat (ball pressure test)		°C	IEC 60695-10-2	215
Temperature index (Tensile strength)	20000 h	°C	IEC 60216-1	140
Halving interval (Tensile strength)		°C	IEC 60216-1	11.7
Relative temperature index (Tensile strength)		°C	UL 746B	140
Temperature index (Tensile impact strength)	20000 h	°C	IEC 60216-1	135
Halving interval (Tensile impact strength)		°C	IEC 60216-1	9.2
Relative temperature index (Tensile impact strength)		°C	UL 746B	130
Temperature index (Electric strength)	20000 h	°C	IEC 60216-1	145
Halving interval (Electric strength)		°C	IEC 60216-1	12.4
Relative temperature index (Electric strength)		°C	UL 746B	130
Glow wire test (GWFI)	0.75 mm	°C	IEC 60695-2-12	960
Glow wire test (GWFI)	1.5 mm	°C	IEC 60695-2-12	960
Glow wire test (GWFI)	3.0 mm	°C	IEC 60695-2-12	960
Glow wire test (GWIT)	0.75 mm	°C	IEC 60695-2-13	700
Glow wire test (GWIT)	1.5 mm	°C	IEC 60695-2-13	700
Glow wire test (GWIT)	3.0 mm	°C	IEC 60695-2-13	700
Electrical properties (23 °C/50 % r. h.)				

C Relative permittivity	100 Hz	-	IEC 60250	3.8
C Relative permittivity	1 MHz	-	IEC 60250	3.6
C Electric strength	1 mm	kV/mm	IEC 60243-1	29
C Comparative tracking index CTI	Solution A	Rating	IEC 60112	200
Other properties (23 °C)				
C Water absorption (Saturation value)	Water at 23 °C	%	ISO 62	0.3
C Water absorption (Equilibrium value)	23 °C; 50 % RH	%	ISO 62	0.1
C Density		kg/m³	ISO 1183	1570
Bulk density		kg/m³	ISO 60	800
Material specific properties				
C Viscosity number		cm³/g	ISO 1628-5	97
Processing conditions for test specimens				
C Injection molding-Melt temperature		°C	ISO 294	250
C Injection molding-Mold temperature		°C	ISO 294	80
Processing recommendations				
Drying temperature circulating air dryer		°C	-	120
Drying time circulating air dryer		h	-	4-8
Residual moisture content		%	Acc. to Karl Fischer	0-0.02
Melt temperature (Tmin - Tmax)		°C	-	240-260
Mold temperature		°C	-	80-100

C These property characteristics are taken from the CAMPUS plastics data bank and are based on the international catalogue of basic data for plastics according to ISO 10350.

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Typical Properties

Property data is provided as general information only. Property values are approximate and are not part of the product specifications.

Flammability

Flammability results are based on small-scale laboratory tests for purposes of relative comparison and are not intended to reflect the hazards presented by this or any other material under actual fire conditions.

Health and Safety

Appropriate literature has been assembled which provides information concerning the health and safety precautions that must be observed when handling LANXESS products mentioned in this publication. Before working with these products, you must read and become familiar with the available information on their hazards, proper use, and handling. This cannot be overemphasized. Information is available in several forms, e.g., material safety data sheets (MSDS) and product labels. Consult your LANXESS Corporation representative or contact the Product Safety and Regulatory Affairs Department at LANXESS. For materials that are not LANXESS products, appropriate industrial hygiene and other safety precautions recommended by their manufacturer(s) must be followed.

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Color and Visual Effects

Type and quantity of pigments or additives used to obtain certain colors and special visual effects can affect mechanical properties.

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