

Data sheet
Pocan B3215XF 000000

PBT, 10 % glass fibers, injection molding, improved flowability, improved impact strength

ISO Shortname: ISO 20028-PBT,GF10,GHMR,09-050

Property	Test Condition	Unit	Standard	guide value
Rheological properties				
C Melt volume-flow rate	260 °C; 2.16 kg	cm ³ /(10 min)	ISO 1133-1	32
C Molding shrinkage, parallel	60x60x2; 260 °C / MT 80 °C; 600 bar	%	ISO 294-4	0.9
C Molding shrinkage, transverse	60x60x2; 260 °C / MT 80 °C; 600 bar	%	ISO 294-4	1.1
Post- shrinkage, parallel	60x60x2; 120 °C; 4 h	%	ISO 294-4	0.1
Post- shrinkage, transverse	60x60x2; 120 °C; 4 h	%	ISO 294-4	0.1
Mechanical properties (23 °C/50 % r. h.)				
C Tensile modulus	1 mm/min	MPa	ISO 527-1,-2	4350
C Tensile Stress at break	5 mm/min	MPa	ISO 527-1,-2	80
C Tensile Strain at break	5 mm/min	%	ISO 527-1,-2	4.0
C Charpy impact strength	23 °C	kJ/m ²	ISO 179-1eU	40
C Charpy impact strength	-30 °C	kJ/m ²	ISO 179-1eU	30
C Charpy notched impact strength	23 °C	kJ/m ²	ISO 179-1eA	<10
C Charpy notched impact strength	-30 °C	kJ/m ²	ISO 179-1eA	<10
Izod impact strength	23 °C	kJ/m ²	ISO 180-1U	30
Izod impact strength	-30 °C	kJ/m ²	ISO 180-1U	25
Izod notched impact strength	23 °C	kJ/m ²	ISO 180-1A	<10
Izod notched impact strength	-30 °C	kJ/m ²	ISO 180-1A	<10
Flexural modulus	2 mm/min	MPa	ISO 178-A	4250
Flexural strength	2 mm/min	MPa	ISO 178-A	135
Flexural strain at flexural strength	2 mm/min	%	ISO 178-A	4.8
Flexural stress at 3.5 % strain	2 mm/min	MPa	ISO 178-A	125
Thermal properties				
C Melting temperature	10 °C/min	°C	ISO 11357-1,-3	225
C Temperature of deflection under load	1.80 MPa	°C	ISO 75-1,-2	185
C Temperature of deflection under load	0.45 MPa	°C	ISO 75-1,-2	215
Vicat softening temperature	50 N; 120 °C/h	°C	ISO 306	200
C Coefficient of linear thermal expansion, parallel	23 to 55 °C	10-4/K	ISO 11359-1,-2	0.6
C Coefficient of linear thermal expansion, transverse	23 to 55 °C	10-4/K	ISO 11359-1,-2	1.4
Electrical properties (23 °C/50 % r. h.)				
C Comparative tracking index CTI	Solution A	Rating	IEC 60112	350
Other properties (23 °C)				
C Density		kg/m ³	ISO 1183	1350
Processing conditions for test specimens				
C Injection molding-Melt temperature		°C	ISO 294	260
C Injection molding-Mold temperature		°C	ISO 294	80
Processing recommendations				
Drying temperature circulating air dryer		°C	-	120
Drying time circulating air dryer		h	-	4-8
Residual moisture content		%	Acc. to Karl Fischer	0.00-0.02
Melt temperature (Tmin - Tmax)		°C	-	250-270
Mold temperature		°C	-	80-100

C These property characteristics are taken from the CAMPUS plastics data bank and are based on the international catalogue of basic data for plastics according to ISO 10350.

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Typical Properties

Property data is provided as general information only. Property values are approximate and are not part of the product specifications.

Flammability

Flammability results are based on small-scale laboratory tests for purposes of relative comparison and are not intended to reflect the hazards presented by this or any other material under actual fire conditions.

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Color and Visual Effects

Type and quantity of pigments or additives used to obtain certain colors and special visual effects can affect mechanical properties.

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Date: 21.11.2018



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