

INEOS
STYROLUTION**Lustran 349**

Acrylonitrile Butadiene Styrene (ABS)

**TECHNICAL
DATASHEET****DESCRIPTION**

Lustran® 349 is a high-gloss, medium-impact injection molding resin that has been specially formulated for excellent surface lubricity using internal additives.

FEATURES

- High gloss
- Medium impact
- Excellent surface lubricity
- UL 94 HB rated
- UL 94 HB rated

APPLICATIONS

- Components of intravenous (IV) systems
- Surgical instruments
- Diagnostic test kits

Property, Test Condition	Standard	Unit	Values
Rheological Properties			
Melt Flow Rate, 230 °C/3.8 kg	ASTM D 1238	g/10 min	6
Mechanical Properties			
Charpy Notched Impact Strength, 23° C	ISO 179	kJ/m ²	12
Izod Notched Impact Strength, 23 °C (73 °F)	ASTM D 256	ft-lb/in	5
Tensile Stress at Yield, 23 °C	ASTM D 638	psi	6100
Tensile Modulus	ASTM D 638	psi x 10 ³	380
Flexural Strength, 23 °C	ASTM D 790		10500
Flexural Modulus, 23 °C	ASTM D 790	psi x 10 ³	390
Hardness, Rockwell	ASTM D 785	R scale	110
Thermal Properties			
Vicat Softening Temperature, B/1 (120 °C/h, 10N)	ASTM D 1525	°F	220
DTUL @ 264 psi - Unannealed	ASTM D 648	°F	190
Coefficient of Linear Thermal Expansion	ASTM D 696	10 ⁻⁴ /°F	0.45
Other Properties			
Density (ASTM)	ASTM D 792	g/cm ³	1.05
Processing			

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Property, Test Condition	Standard	Unit	Values
Melt Temperature Range	-	°F	425 - 500
Mold Temperature Range	-	°F	85 - 140
Drying Temperature	-	°F	175
Drying Time	-	h	2 - 4

Typical values for uncolored products

Please note that all processing data stated are only indicative and may vary depending on the individual processing complexities. Please consult our local sales or technical representatives for details.

SUPPLY FORM

Lustran ABS (Acrylonitrile Butadiene Styrene) resins are available in bulk railcar, bulk truckload and 726kg box quantities.

REGULATORY COMPLIANCE

Please refer to Styrolution web site or contact Styrolution Technical Service for further information.

PRODUCT SAFETY

Safety Data Sheets and product labels provide information concerning the health and safety precautions that must be observed when handling the Styrolution products mentioned in this publication. No adverse effects on the health of processing personnel have been observed if the products are correctly processed and the production areas are suitably ventilated. For styrene, acrylonitrile, alpha-methyl styrene, maleic anhydride and 1, 3-butadiene, the maximum allowable workplace concentrations must be observed according to current local and federal regulations. Before working with any of these products, you must read and become familiar with the available information on their hazards, proper use, and handling. This cannot be overemphasized. This information is available in safety data sheets and on product labels. If there are questions or concerns, consult your Styrolution representative or contact the Product Safety and Regulatory Affairs Department at Styrolution.

DISCLAIMER

The above mentioned data are accurate to the best of our knowledge. They are based upon reputable labs and industry standard testing methods. These are only typical values and actual product specification may deviate at industrial range. Therefore, no data in this technical data sheet shall constitute a warranty or representation regarding product features, fitness of the product for a specific purpose or application or its processability. INEOS Styrolution disclaims all liability in connection therewith. The customer himself is required to verify whether or not the product is suitable for the further processing or application intended and whether or not the product complies with the relevant statutory requirements. Unless explicitly and individually otherwise agreed in writing, INEOS Styrolution's sole and exclusive liability with respect to its products is set forth in INEOS Styrolution's General Terms and Conditions for Sale.