

Luran® ECO 338L BC80

Styrene Acrylonitrile (SAN)

TECHNICAL DATASHEET

DESCRIPTION

Luran® ECO 338L is an easy-flow grade of SAN, suitable for moldings with very thin walls and / or adverse flow length to wall ratio. It features excellent transparency, a light intrinsic color and very good color consistency. Luran ECO 338L BC80 is an ISCC compliant product leading to a substitution of fossil source styrene with ISCC certified bio-attributed styrene.

FEATURES

- Chemical resistance
- High flowability
- Heat resistance
- High surface quality
- Transparency

APPLICATIONS

- Food contact applications
- Cosmetic packaging

Property, Test Condition	Standard	Unit	Values
Sustainability Properties			
Carbon Footprint Reduction vs Fossil-Based (3rd party validated)	ISO 14044	%	99
Attributed Content of ISCC-certified Bio-Circular Sources (min.)	-	%	80
Rheological Properties			
Melt Volume Rate 220 °C/10 kg	ISO 1133	cm³/10 min	40
Mechanical Properties			
Charpy Notched Impact Strength, 23° C	ISO 179/1eA	kJ/m²	1.7
Charpy Unnotched, 23 °C	ISO 179/1eU	kJ/m²	14.5
Charpy Unnotched, -30 °C	ISO 179/1eU	kJ/m²	15
Izod Notched Impact Strength, 23 °C	ISO 180/A	kJ/m²	2
Tensile Modulus	ISO 527	MPa	3500
Tensile Stress at Yield, 23 °C	ISO 527	MPa	68
Tensile Strain at Break, 23 °C	ISO 527	%	2
Flexural Modulus, 23 °C	ISO 178	MPa	3499
Flexural Strength, 23 °C	ISO 178	MPa	96
Hardness, Ball Indentation	ISO 2039-1	MPa	162

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Thermal Properties			
Vicat Softening Temperature VST/B/50 (50N, 50 °C/h)	ISO 306	°C	105
Heat Deflection Temperature A; (annealed 4 h/80 °C; 1.8 MPa)	ISO 75	°C	100
Heat Deflection Temperature B; (annealed 4 h/80 °C; 0.45 MPa)	ISO 75	°C	98
Coefficient of Linear Thermal Expansion	ISO 11359	10 ⁻⁶ /°C	63
Thermal Conductivity	ISO 22007-4	W/(m K)	0.17
Optical Properties			
Refractive Index, Sodium D Line	ISO 489	-	1.569
Haze	ASTM D 1003	%	< 1
Light Transmission at 550 nm	ASTM D 1003	%	> 89
Other Properties			
Density	ISO 1183	kg/m ³	1080
Moisture Absorption, Equilibrium 23 °C/50% RH	ISO 62	%	0.2
Processing			
Linear Mold Shrinkage	ISO 294-4	%	0.3 - 0.7
Melt Temperature Range	ISO 294	°C	200 - 250
Mold Temperature Range	ISO 294	°C	40 - 80
Drying Temperature	-	°C	80
Drying Time	-	h	2 - 4

Typical values for uncolored products

Please note that all processing data stated are only indicative and may vary depending on the individual processing complexities.

Please consult our local sales or technical representatives for details.

SUPPLY FORM

Luran® ECO is supplied as cylindrical or lenticular pellets. The bulk density is approx. 0.55-0.65 g/cm³. Standard pack: 25 kg PE sack, palletized and film-secured. PE bags should not be stored outside. Subject to agreement, other means of packing are possible, e.g. 1000 kg bulk containers (flexible IBCs or intermediate bulk big bag containers); shipping by road tanker can be arranged. Luran® ECO pellets can be stored for prolonged periods in dry areas subject to normal temperature control without any changes in mechanical properties. However, for

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sensitive colors storage over some years can cause some color change. Under poor storage conditions, Luran® ECO absorbs moisture, which can be removed again by drying. Packs stored in cold areas should be brought to ambient temperature before opening, to prevent condensation on the pellets.

PROCESSING

Luran® ECO 338L BC80 is primarily processed through injection molding but any process suitable for thermoplastic molding compositions may also be used.

PRODUCT SAFETY

Given appropriate processing of the products and suitable ventilation measures in production areas, no adverse effects on the health of process operators have been found. Workplace limits for styrene and acrylonitrile, as given in the national listings applicable, must be adhered to. The values currently applicable in Germany under TRGS 900 (issue of October, 2002) for maximum workplace concentrations are as follows. Styrene: $20 \text{ ml/m}^3 = 86 \text{ mg/m}^3$; acrylonitrile: $3 \text{ ml/m}^3 = 7 \text{ mg/m}^3$. Appendix I of Directive 67/548/EWG and TRGS 905 (issue of October, 2002) classify acrylonitrile in carcinogenic category II (substances which should be regarded as carcinogenic in humans). Experience has shown that during appropriate processing of Luran with suitable ventilation the values obtained are well below the limits mentioned above. TRGS 402 (Germany) can be used for determining and assessing the concentrations of hazardous substances in the air within working areas. Inhalation of gaseous degradation products, such as those which may arise on severe overheating of the material or during pumped evacuation, must be avoided. Further information can be found in our Luran® ECO safety data sheets.

DISCLAIMER

The above mentioned data are accurate to the best of our knowledge. They are based upon reputable labs and industry standard testing methods. These are only typical values and actual product specification may deviate at industrial range. Therefore, no data in this technical data sheet shall constitute a warranty or representation regarding product features, fitness of the product for a specific purpose or application or its processability. INEOS Styrolution disclaims all liability in connection therewith. The customer himself is required to verify whether or not the product is suitable for the further processing or application intended and whether or not the product complies with the relevant statutory requirements. Unless explicitly and individually otherwise agreed in writing, INEOS Styrolution's sole and exclusive liability with respect to its products is set forth in INEOS Styrolution's General Terms and Conditions for Sale.