

HDC HYUNDAI EP

Typical value for Solarene

Grade : Solarene[®] GPPS, G-116

Test items	Unit	Test Method	Test Condition	Typical Value
Mechanical Properties				
Tensile Stress at yield	kgf/cm ² [MPa]	ASTM D 638	-	590 [58]
Elongation	%	ASTM D 638	-	3.3
Flexural Strength	kgf/cm ² [MPa]	ASTM D 790	-	1,110 [109]
Flexural Modulus	kgf/cm ² [MPa]	ASTM D 790	-	37,400 [3,668]
Rockwell Hardness	-	ASTM D 785	L-Scale	100
Rheological Properties				
Melt Flow Index	g/10 min	ASTM D 1238	200°C/5kg	2.6
Thermal Properties				
Vicat Softening Temp.	°C	ASTM D 1525	A/50	105.3
Mold Shrinkage	%	ASTM D 955	-	0.4~0.7
Physical Properties				
Specific Gravity	-	ASTM D 792	-	1.04
Water Absorption	%	ASTM D 570	-	0.03
Burning Properties				
Flammability	class	UL 94	-	HB

* The above values are only the representatives of natural color specimen.

* The listed values should be used for referential purposed only.



Jung Han, WOO
Manager of QA