

Composite PP

TB72W

Application

Electrical and electronic parts, Air conditioner parts, Grill, Housing

Characteristics

Excellent weatherability, Excellent heat-resistance and dimensional stability, High stiffness and impact strength, Excellent processability

Physical properties

Item	Test Method	Unit	Typical Value
Melt index (230°C)	ASTM D1238	g/10min	24
Specific gravity	ASTM D792	g/cm ³	1.05
Tensile strength (at yield)	ASTM D638	kg/cm ²	310
Elongation (at break)	ASTM D638	%	50
Flexural strength	ASTM D747	kg/cm ²	440
Flexural modulus	ASTM D790	kg/cm ²	24,000
Izod Impact Strength (23°C)	ASTM D256	kg cm/cm	5
Rockwell hardness	ASTM D785	R scale	90
Heat distortion temperature	ASTM D648	°C	133
Shrinkage Ratio	HTC METHOD	%	1.0 ~ 1.4
Flame-retardancy	UL94	-	HB(1/16")

Note: The above physical property value is a representative value for reference and is not a product quality standard.

Processing conditions

Item	Unit	Typical value
Feeding zone temperature	°C	180 ~ 200
Plasticizing zone temperature	°C	190 ~ 210
Metering zone temperature	°C	200 ~ 220
Mold temperature	°C	40 ~ 80
Screw	rpm	30 ~ 80
Injection pressure	kg/cm ²	600 ~ 1,000
Holding pressure	kg/cm ²	400 ~ 900

※ Actual injection conditions should be adjusted according to the type of injection machine, mold, and part size.



Certification

For further inquiries, please contact Hanwha TotalEnergies Petrochemical Composite Development Team.

Contact information

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