


Formosa Plastics®
Formolene® LLDPE

Formolene FORMAX® L91930B

Superior Performance Linear Low Density Polyethylene for Film Extrusion

Formolene FORMAX® L91930B is a superior strength linear low density polyethylene. Film mechanical properties are comparable to premium strength LLDPE film resins.

Formolene FORMAX® L91930B is a barefoot resin for use in high performance film applications offering excellent extrusion processing and outstanding impact strength and tear resistance. Films exhibit good optical properties.

Formolene FORMAX® L91930B meets all requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520, covering safe use of polyolefin articles intended for direct food contact.

Suggested Applications:

Industrial packaging

Industrial liners

Food packaging

Stretch Film

Can liners

Consumer trash bags

CoExtrusion

Nominal Physical Properties:

PROPERTY	TEST METHOD	UNIT	VALUE
Density	D1505	g/cc	0.920
Melt Index, Condition E, 190°C/2.16 kg	D1238	g/10 min	3.0
Dart Impact	D1709	g	170
Tear Strength	D1922	g	270/430*
Yield Strength	D882	psi	1300/1300*
Tensile Strength at Break	D882	psi	4500/3500*
Elongation	D882	%	600/800*
Optical Properties:			
Gloss (45°)	D2457		80
Haze	D1003	%	2

* MD/TD

Note: Film Properties measured on 0.8 mil (20 micron) cast film extruded at 320 fpm with a melt temperature at 520°F. and melt curtain of 1.0 inch.

Actual film properties may vary depending on operating conditions and additive packages. Film properties are not intended to be used as specifications.

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