

Product Datasheet



ExxonMobil™ PP1013H1

Polypropylene Homopolymer

Product Description

ExxonMobil™ PP1013H1 is a homopolymer resin that meets certified requirements for use in Medical and Pharmaceutical applications.

General

Availability ¹	- Europe - North America
Medical Regulatory	- DMF 15657 - EP Monograph 3.1.3 - EP Monograph 3.1.6 - EP Monograph 3.2.2 - ISO 10993-10 - ISO 10993-11 - ISO 10993-5 - USP 661.1 - USP Class VI
Features	- Autoclave Sterilizable - Ethylene Oxide Sterilizable - Low Extractables - Steam Sterilizable
Uses	- Labware - Medical Packaging - Medical/Healthcare Applications²
Appearance	Natural Color
Form(s)	Pellets
Processing Method	Injection Molding
Revision Date	11/25/2022

Physical	Typical Value (English)	Typical Value (SI)	Test Based On
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	7.5 g/10 min	7.5 g/10 min	ISO 1133
Density	0.900 g/cm ³	0.900 g/cm ³	ExxonMobil Method

Mechanical	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Stress at Yield	4860 psi	33.5 MPa	ISO 527-2/50
Tensile Strain at Yield	8.8 %	8.8 %	ISO 527-2/50
Tensile Modulus	217000 psi	1500 MPa	ISO 527-1/1
Flexural Modulus	215000 psi	1480 MPa	ISO 178

Impact	Typical Value (English)	Typical Value (SI)	Test Based On
Notched Izod Impact Strength (73°F (23°C))	1.5 ft-lb/in ²	3.1 kJ/m ²	ISO 180/1A
Charpy Notched Impact Strength (73°F (23°C))	1.7 ft-lb/in ²	3.6 kJ/m ²	ISO 179/1eA

Thermal	Typical Value (English)	Typical Value (SI)	Test Based On
Melting Temperature	320 °F	160 °C	ISO 11357-3
Peak Crystallization Temperature	234 °F	112 °C	ISO 11357-3
Heat Deflection Temperature (1.80 MPa)	123 °F	50.3 °C	ISO 75-2/A
Heat Deflection Temperature (0.45 MPa)	187 °F	86.3 °C	ISO 75-2/B
Vicat Softening Temperature	309 °F	154 °C	ISO 306/A50

Hardness	Typical Value (English)	Typical Value (SI)	Test Based On
Shore Hardness (Shore D)	65	65	ISO 868

Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

Notes

Typical properties: these are not to be construed as specifications.

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

² This product, including the product name, shall not be used or tested in any medical application without the prior written acknowledgement of ExxonMobil Chemical as to the intended use. For detailed Product Stewardship information, please contact Customer Service.

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ExxonMobil**ExxonMobil™ PP1013H1**
Polypropylene HomopolymerFor additional technical, sales and order assistance: www.exxonmobilchemical.com/ContactUs

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