

Product Datasheet



ExxonMobil™ LDPE LD 615BA

Low Density Polyethylene Resin

Product Description

ExxonMobil™ LD 615BA resin is a medium flow LDPE grade characterized by high stiffness and good toughness.

General

Availability ¹	- Africa & Middle East - Asia Pacific - Europe
Additive	- Antiblock: No - Slip: No - Thermal Stabilizer: No
Applications	- Caps - Closures - Compounding - Food Packaging Containers - Houseware Articles - Injection Molding - Masterbatch Base Resin - Technical Parts
Form(s)	Pellets
Revision Date	10/01/2018

Resin Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.922 g/cm ³	0.922 g/cm ³	ASTM D1505
Melt Index (190°C/2.16 kg)	15 g/10 min	15 g/10 min	ASTM D1238
Peak Melting Temperature	223 °F	106 °C	ExxonMobil Method

Thermal	Typical Value (English)	Typical Value (SI)	Test Based On
Vicat Softening Temperature	187 °F	86 °C	ISO 306

Molded Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Modulus	22000 psi	160 MPa	ISO 527-1/1A/1
Tensile Stress (100% Strain)	1310 psi	9.0 MPa	ISO 527-2/1A/50
Tensile Strain at Break	160 %	160 %	ISO 527-2/1A/50
Shore Hardness (Shore D, 15 sec)	44	44	ISO 868

Legal Statement

This product is not intended for use in medical applications and should not be used in any such applications.

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

Processing Statement

The molded properties have been measured on 4 mm (157.5 mil) thick injection molded specimen, based on ISO 1872-2

Notes

Typical properties: these are not to be construed as specifications.

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

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ExxonMobilExxonMobil™ LDPE LD 615BA
Low Density Polyethylene ResinFor additional technical, sales and order assistance: www.exxonmobilchemical.com/ContactUs

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